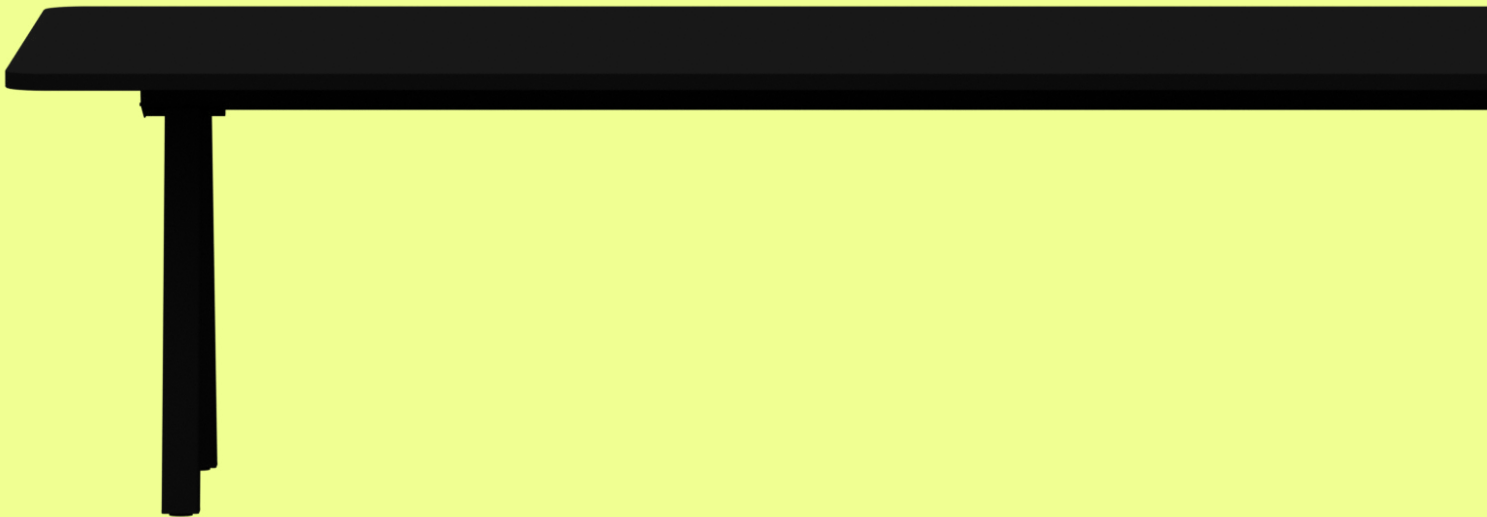


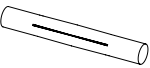
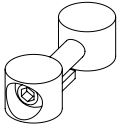

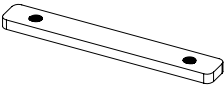
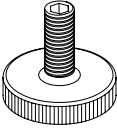

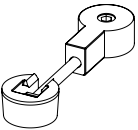


DeVorm

Big Modular Table System



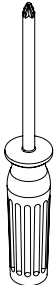
Installation guide



Mounting materials



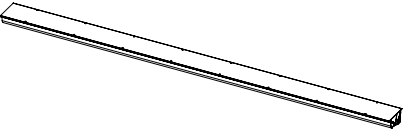

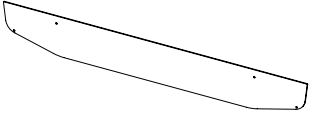
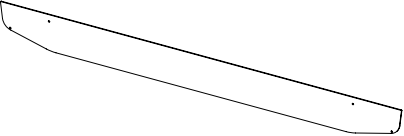


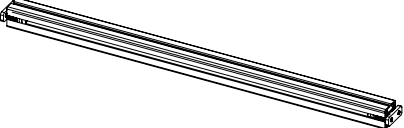
Center grooved pin	Butt connector	M8x16	Bolt plate M8	Adjustable feet
				
Domino	Tabletop connector	Self-tapping screw M3x10	PZ 5x16	
				

Tools required

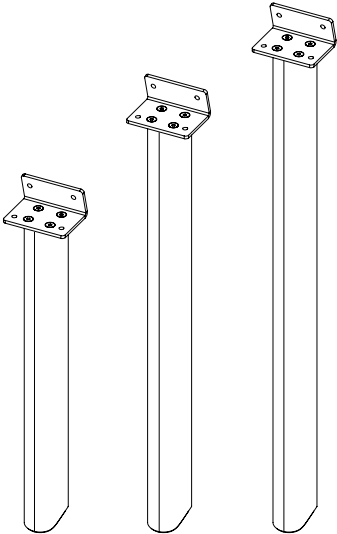
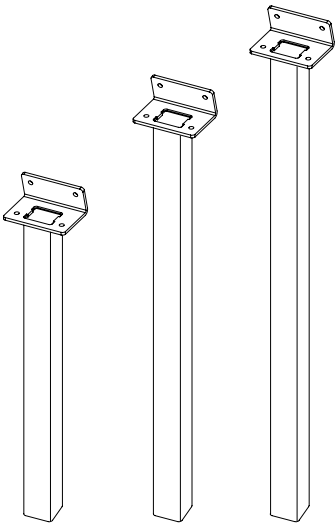
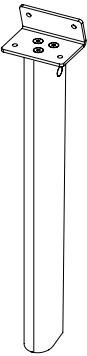
Allen key BZK6	Allen key BZK5	Screwdriver PZ2
		

Frame parts

The size and amount of delivered materials depends on the chosen table type

Big profile 1200mm	Big profile 1800mm	Big profile 2400mm
		
Big profile cover 460mm	Big profile cover 680mm	Big profile cover 980mm
		
Big crossbar 230mm	Big crossbar 450mm	Big crossbar 750mm
		

Leg options

Aluminium legs Big 74 Big 95 Big 110	Steel legs Big 74 Big 95 Big 110	Wooden legs Big 74
		

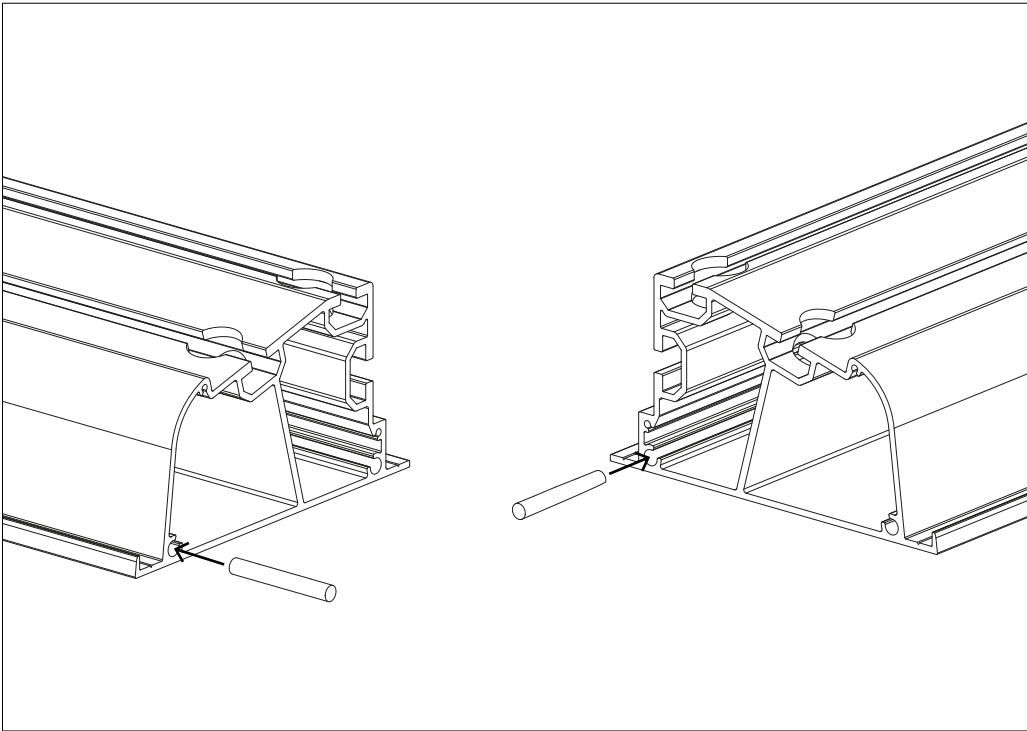
Preparation

- 1 Make sure the surface you are working on is flat and use a protective blanket on the floor to prevent damage.

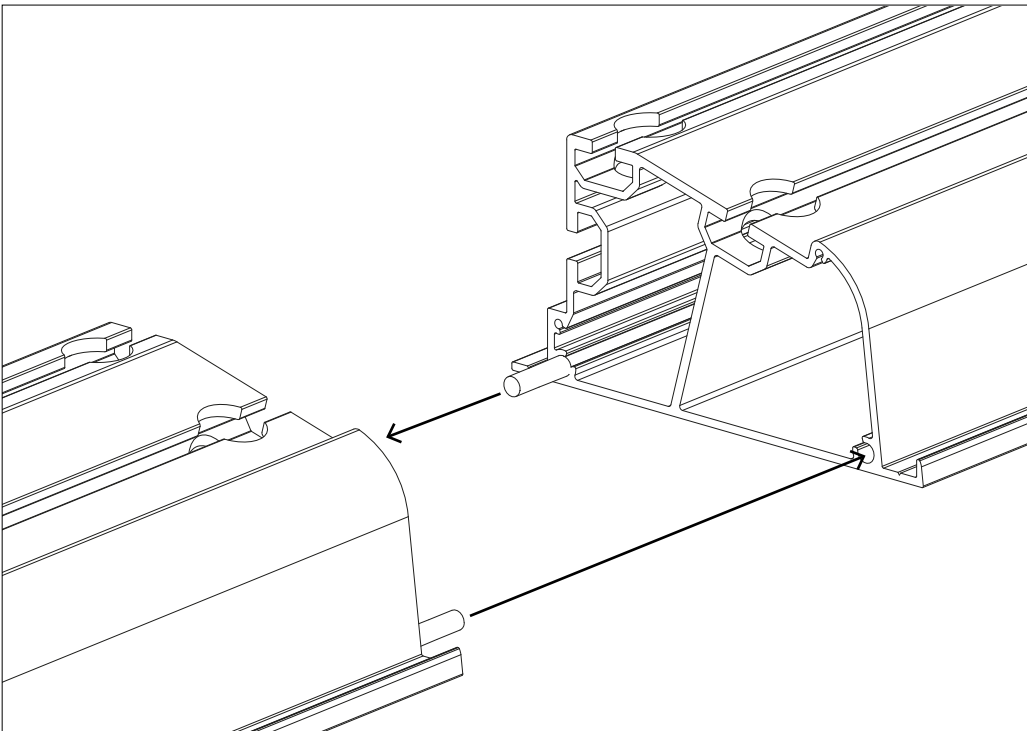
Assembly of Big Table requires at least two people.

Assembling table frame

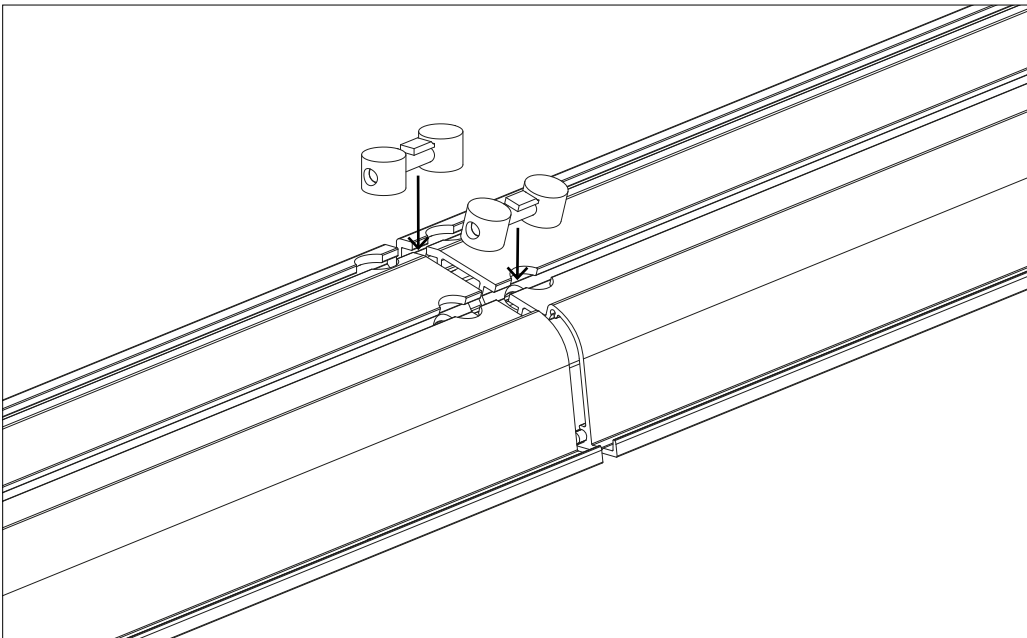
- 2 Connect profiles



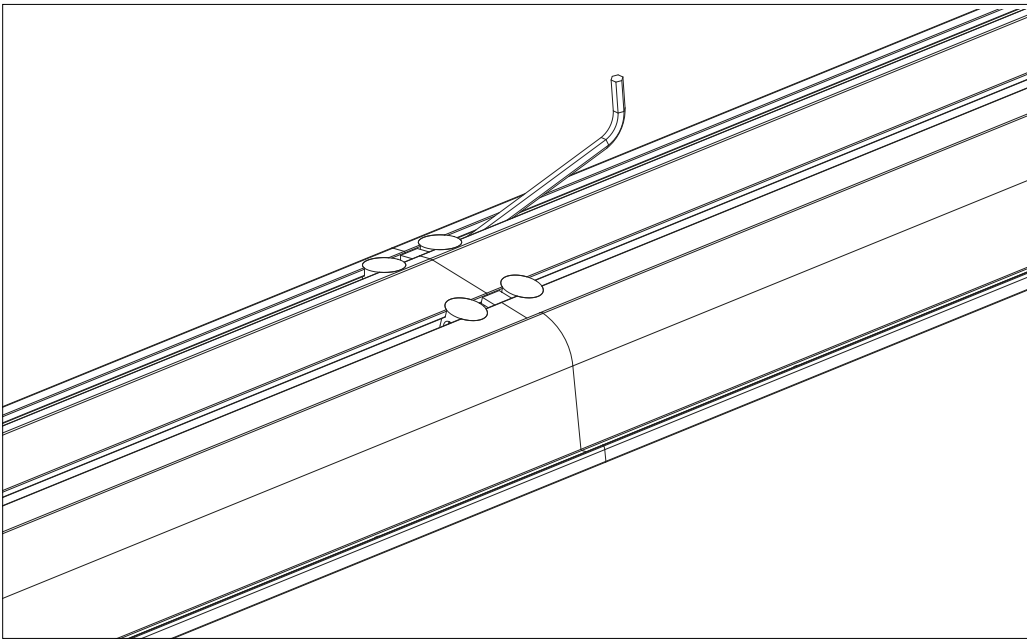
Place 1x center-grooved pin in each opposing slot of the profiles.



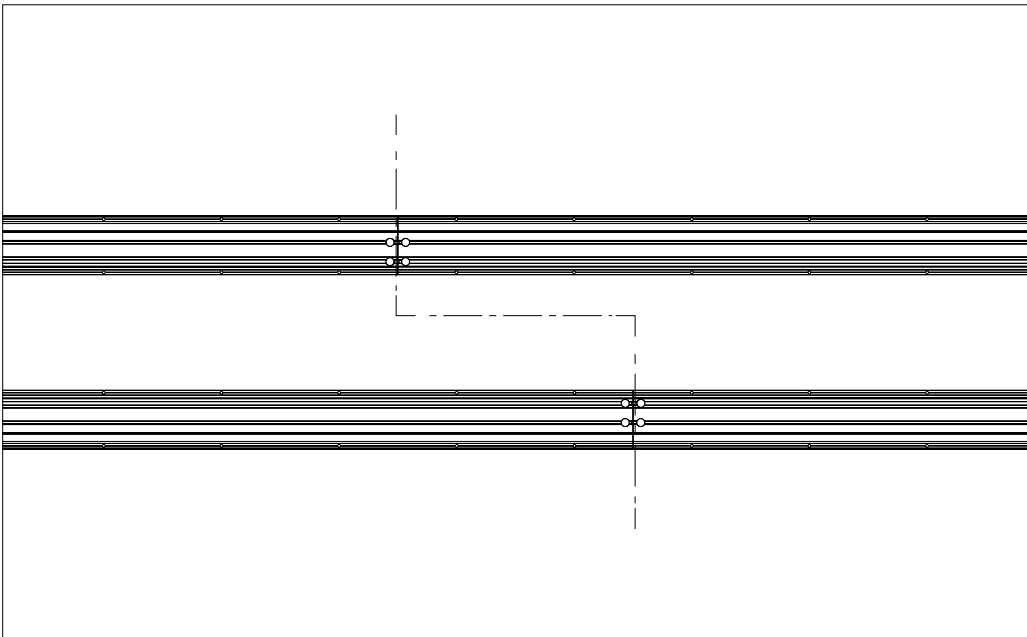
Stirdly press the profiles together.



Place the butt connectors in the corresponding cavities.

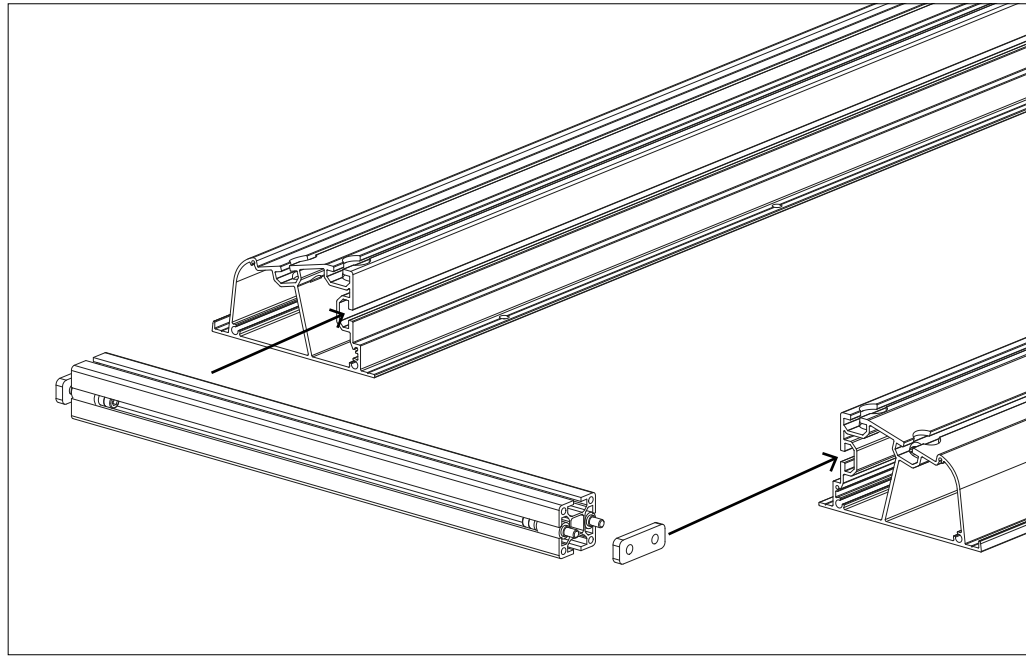


Use the allen key to tighten the butt connectors and secure the frame connection.

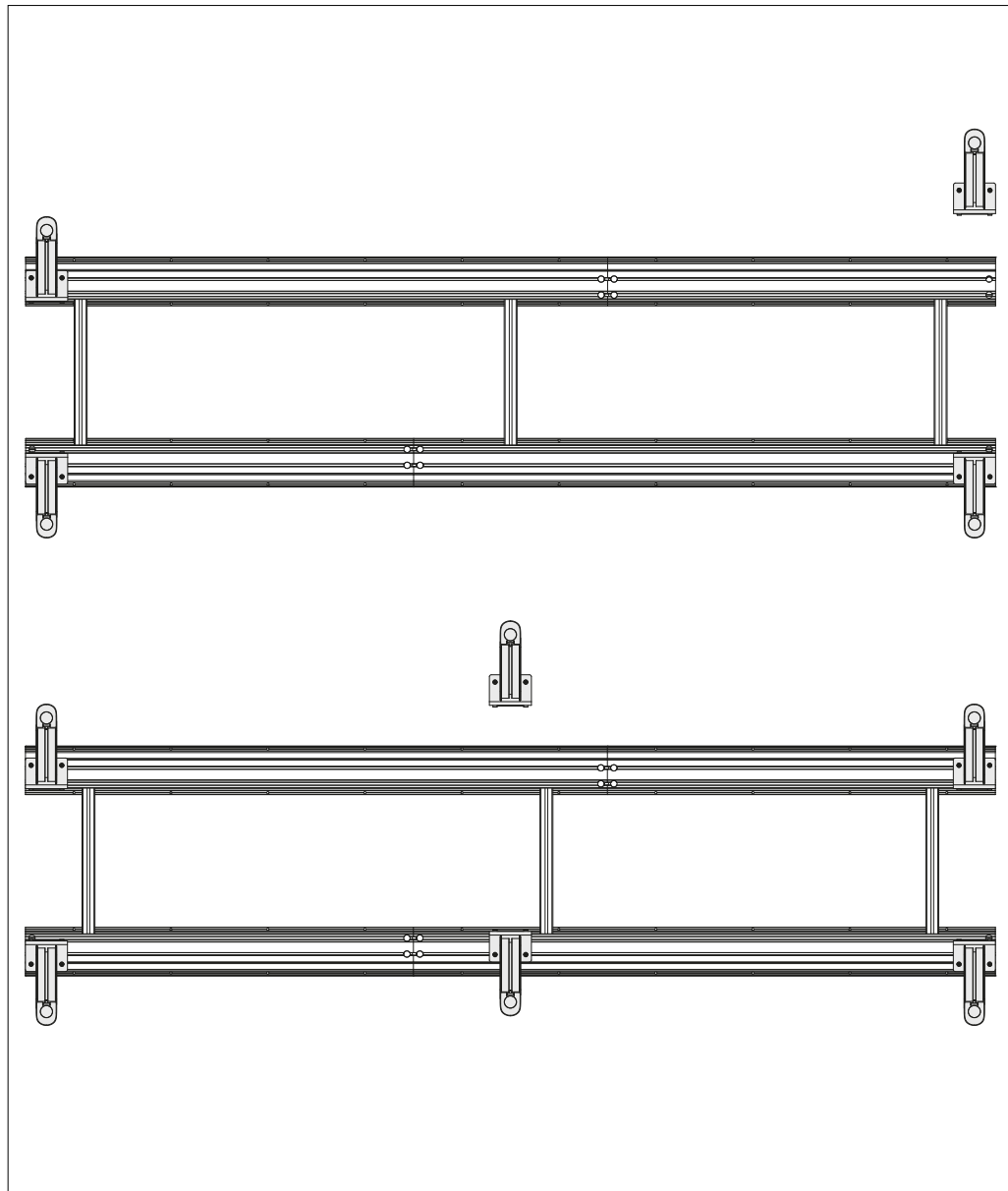


Make sure that the connecting lines on the opposing sides of the frame are not aligned.

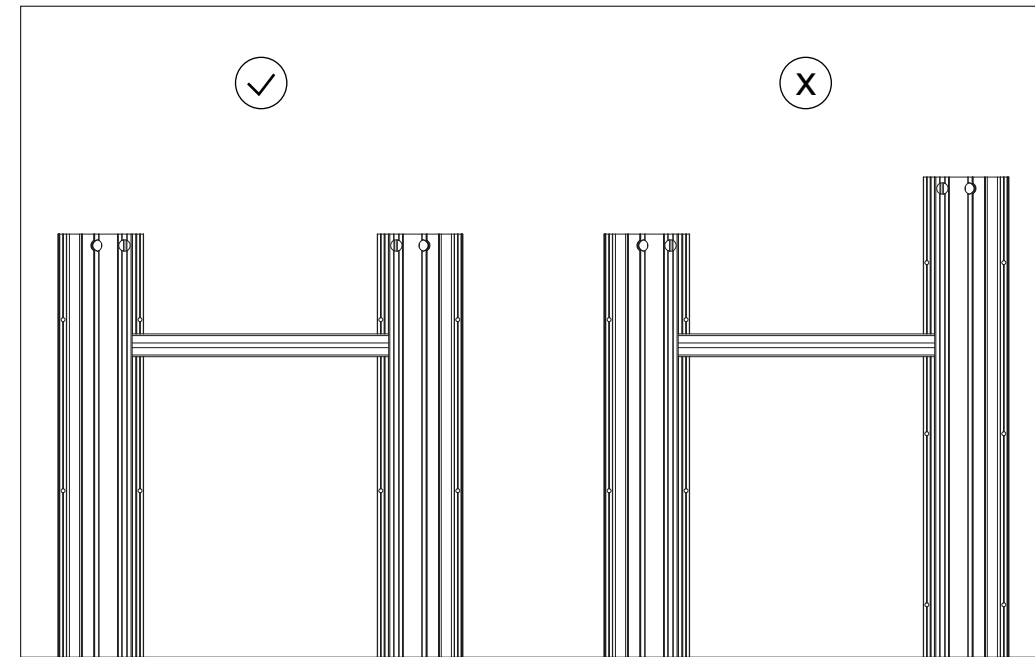
3 Insert crossbars



Slide the crossbars into the profiles – divide them equally depending on the number of crossbars.

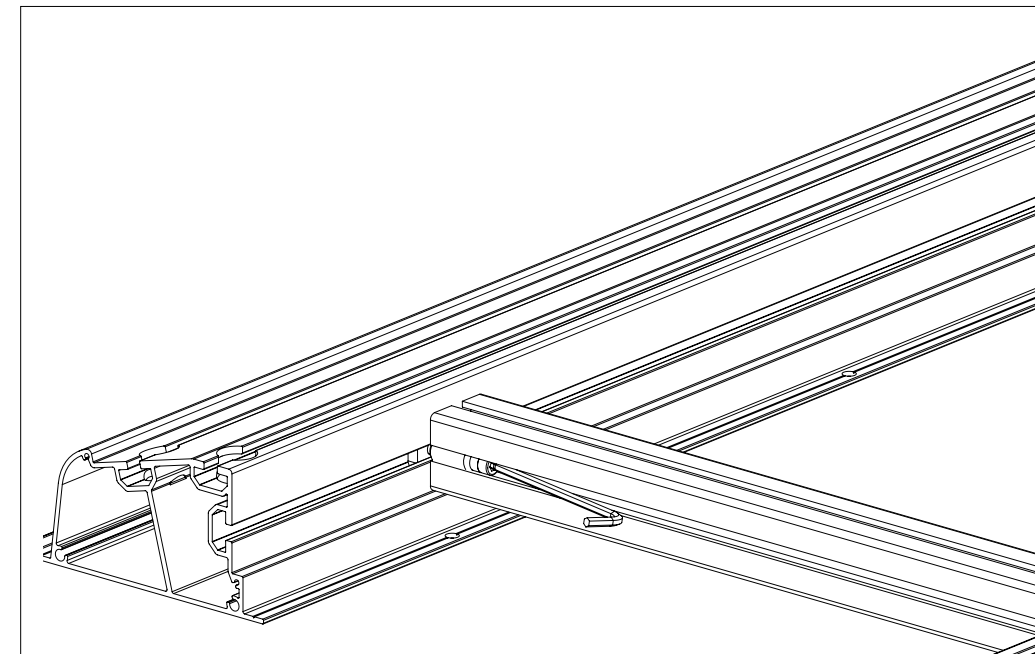


When the table has more than 4 legs, please, consider the crossbar layout carefully. The crossbar utilizes the same slots as the table legs.



Make sure the frame ends are perfectly aligned with each other.

4 Tighten crossbars

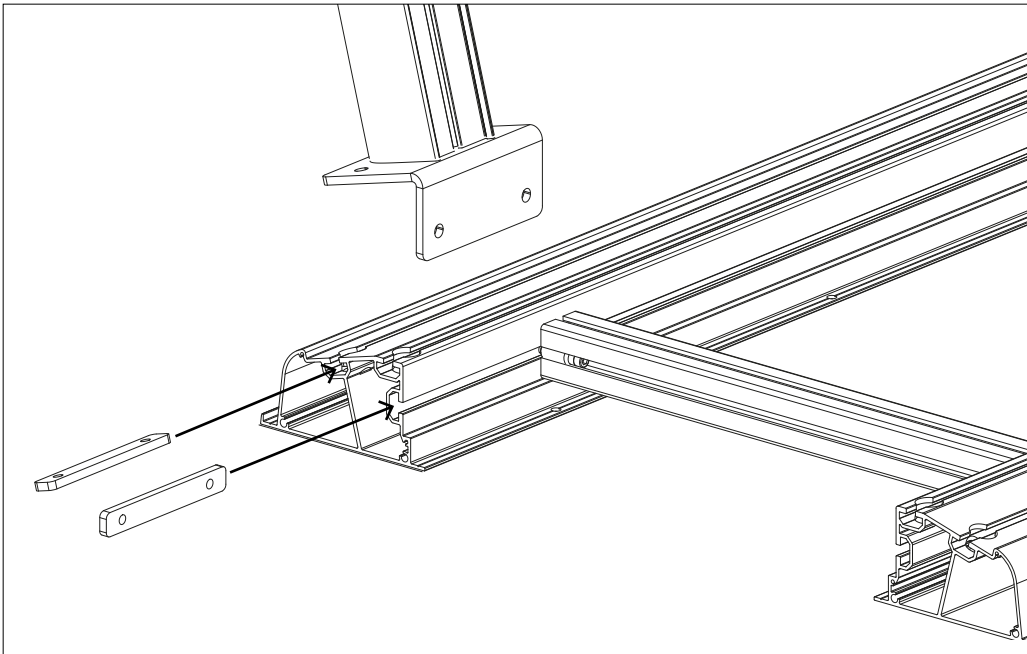


Tighten the bolts in the crossbar to secure them to the frame.

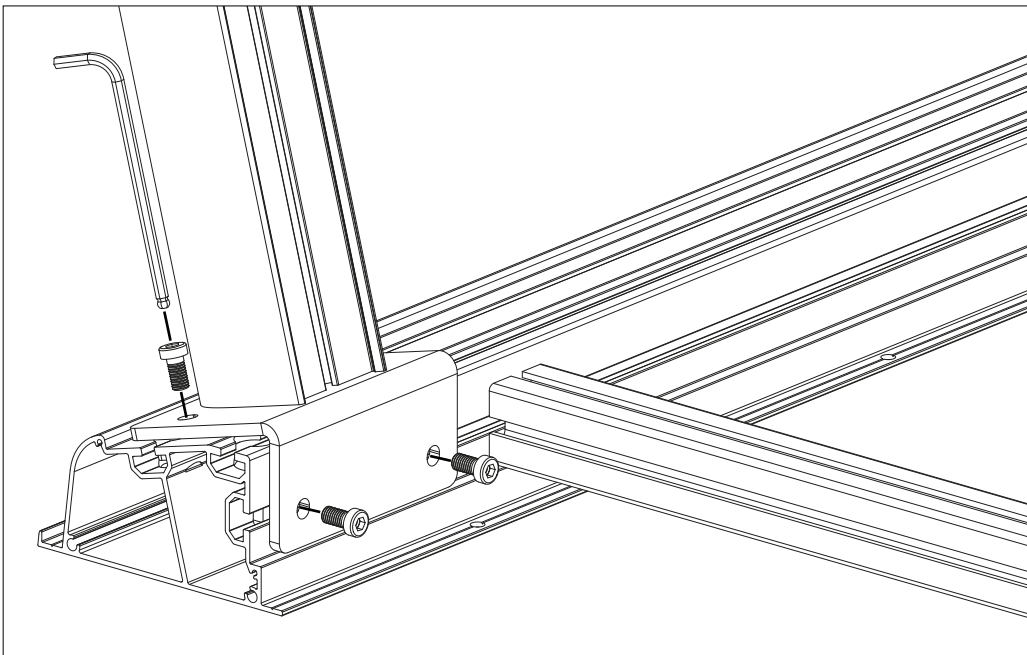
Make sure all screws are properly fastened (5 Nm)

Assembling table legs

5 Connect the outer legs to the frame



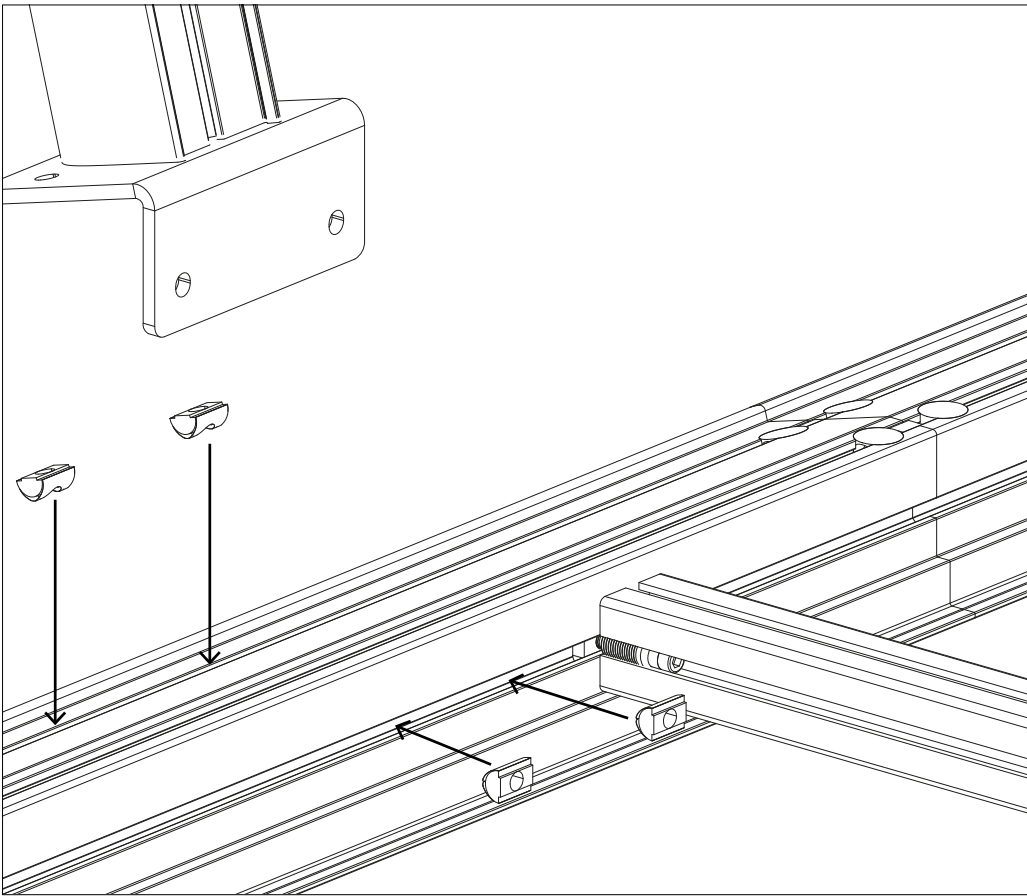
Each table leg is attached to the frame using 2x M8 bolt plates.



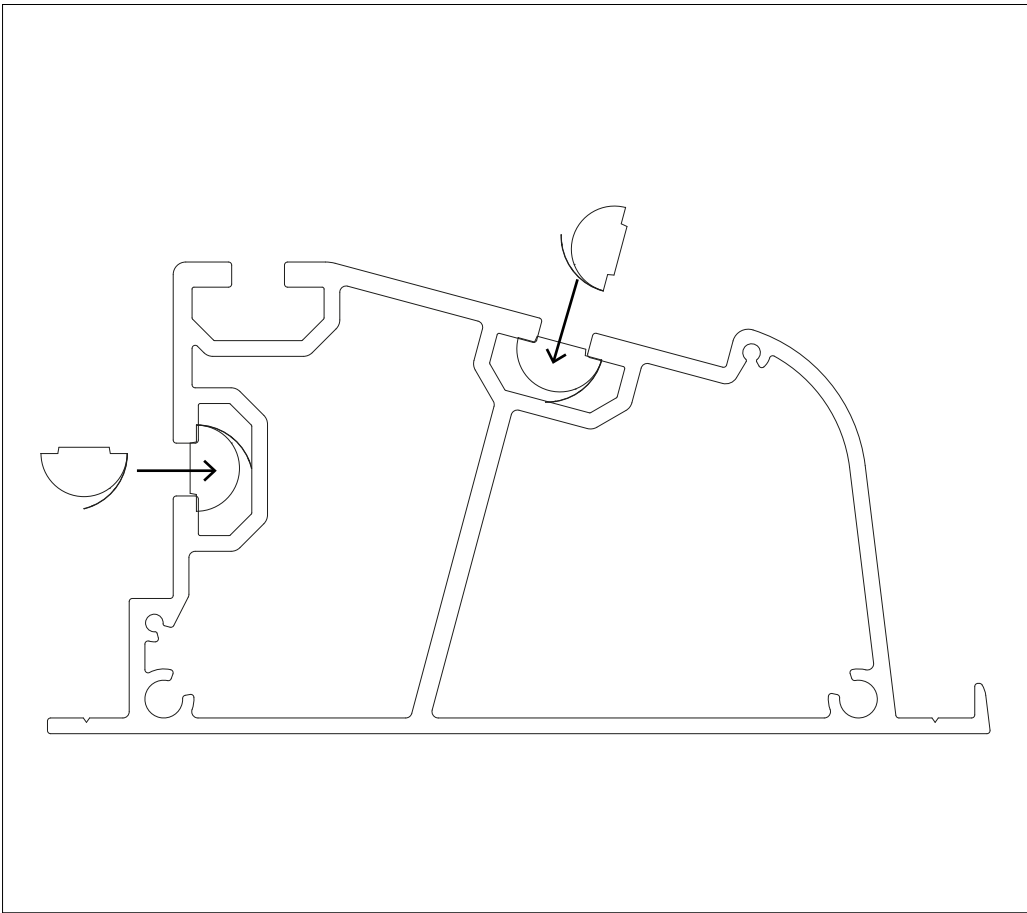
Use the allen key to fasten each outer leg to the profile using 4x M8x16 bolts.

Make sure all screws are properly fastened (5 Nm).

6 Connect the middle legs to the frame (only applicable to tables with 6 or 8 legs)

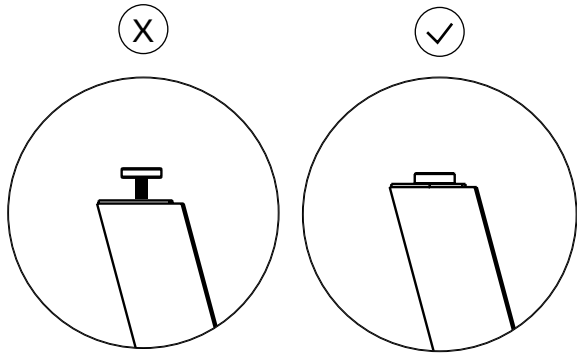
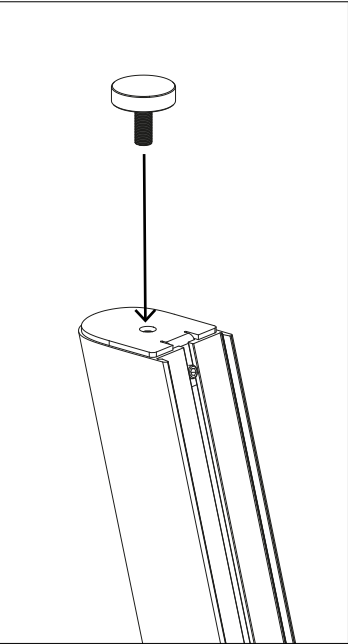


The table legs in the middle of the profile are mounted with four M8 sliding nuts.



Push in the sliding nut (spring side first) and rotate it 90° inside the slot.

7 Attach adjustable feet



Please, take into account that adjustable feet are intended for levelling the tabletop and not for height adjustment.

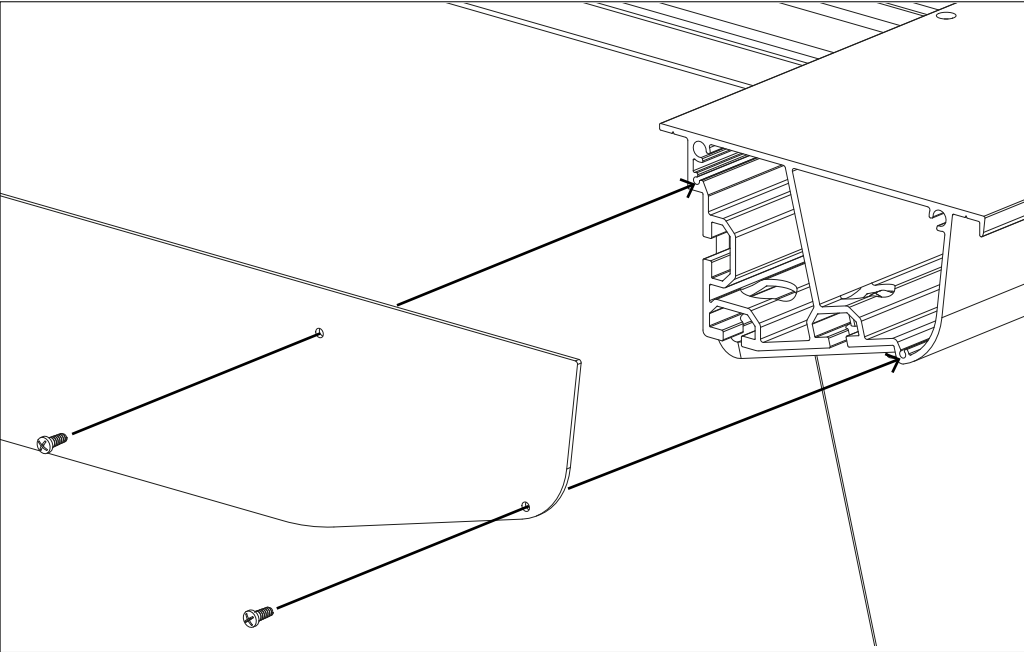
Screw the feet in properly to make sure the table is stable.

8 Place the frame upright



Make sure the frame is straight and the profiles don't sag.

9 Mount profile covers



Use the self-tapping screws M3x10 to mount the profile cover on the both sides of the frame.

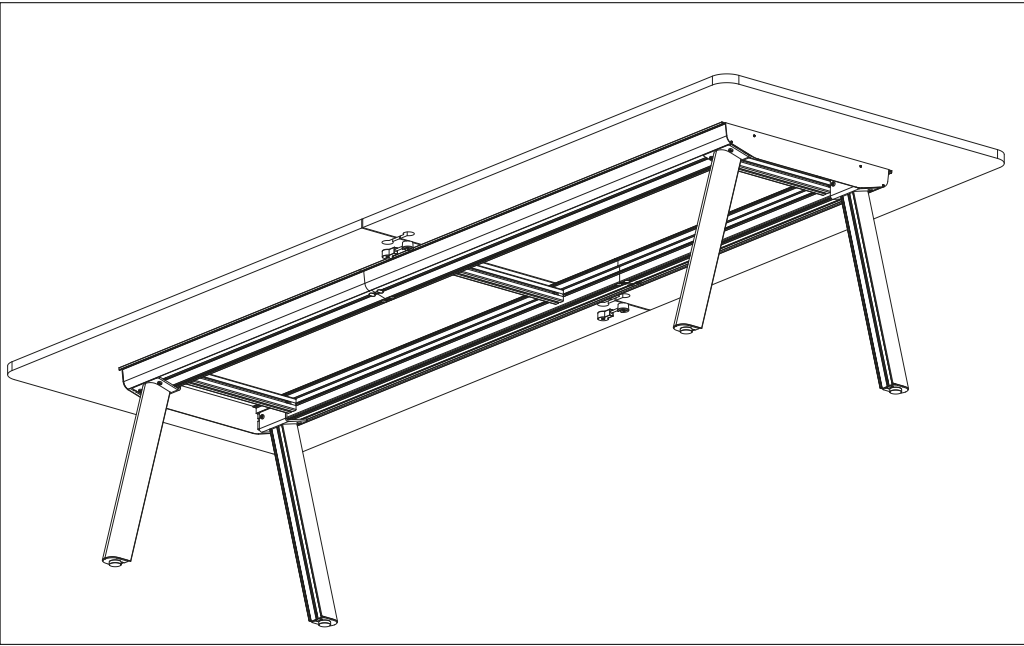


Connecting tabletops

- 10 Place the domino's in one part of the tabletop and connect it with another part



- 11 Insert tabletop connectors underneath the tabletop

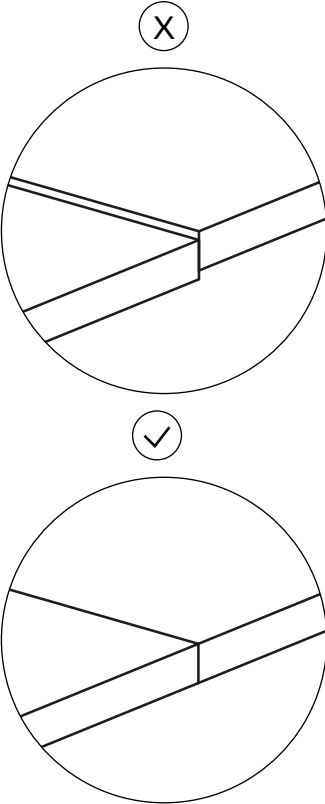


- 12 Align the tabletop parts

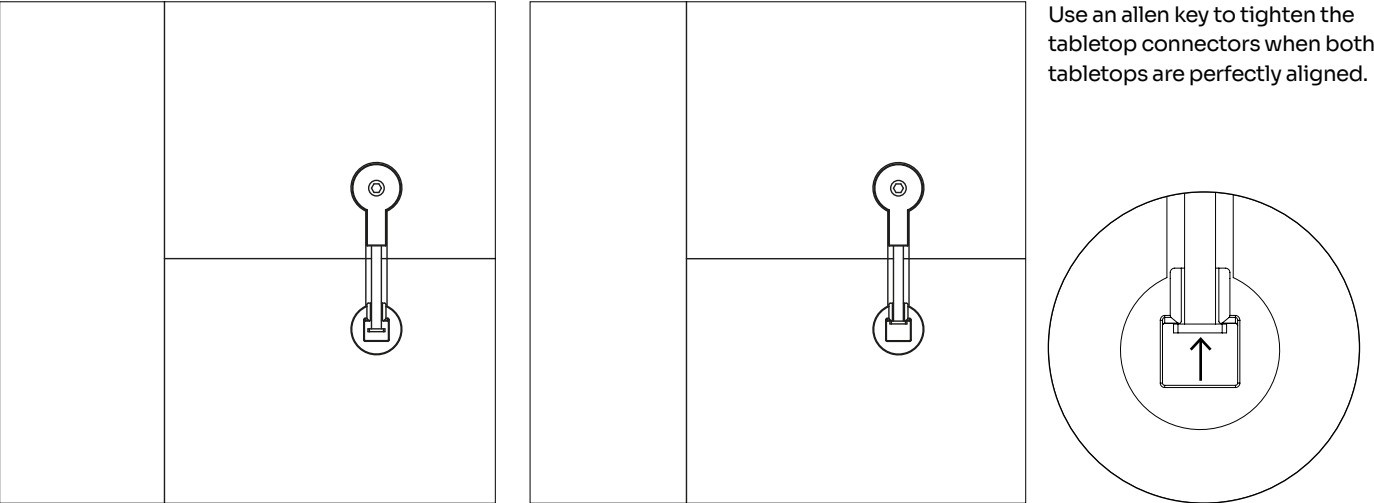


Make sure the tabletop parts align perfectly before tightening the tabletop connectors.

Please, double check the tabletop alignment before proceeding to the next step.



13 Tighten the tabletop connectors



14 Fasten the tabletop upon the frame



15 You are all set!



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