

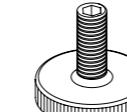
# DeVorm

## Big Round Modular Table System

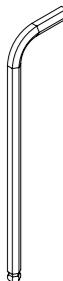
Installation guide



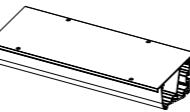
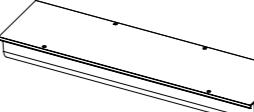
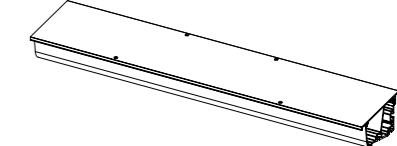
## Mounting materials

M6x35 (full thread) 24x	PZ 5x16 30x	M8x16 12x	Sliding nut M8 12x	Adjustable feet 3x
				
Domino Quantity depends on table size	Tabletop connector Quantity depends on table size			
				

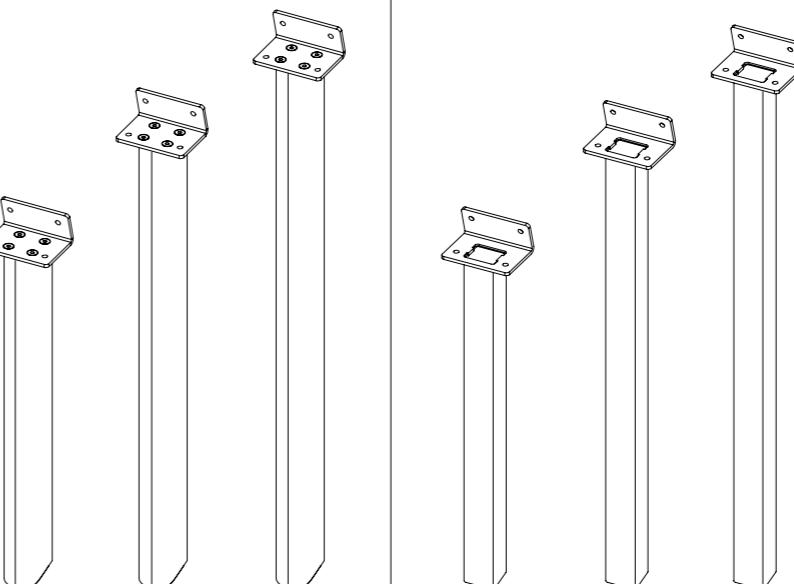
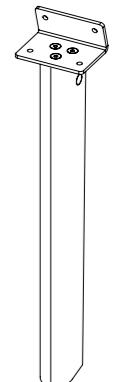
## Tools required

Allen key BZK6	Allen key BZK5	Screwdriver PZ2
		

## Frame parts

Big Round profile 360mm 6x	Big Round profile 540mm 6x	Big Round profile 700mm 6x
		
Big Round corner piece 6x		
		

## Leg options

Big Table Legs   Aluminium 74cm - 95cm - 110cm 3x	Big Table Legs   Steel 74cm - 95cm - 110cm 3x	Big table legs   Wood 74cm 3x
		

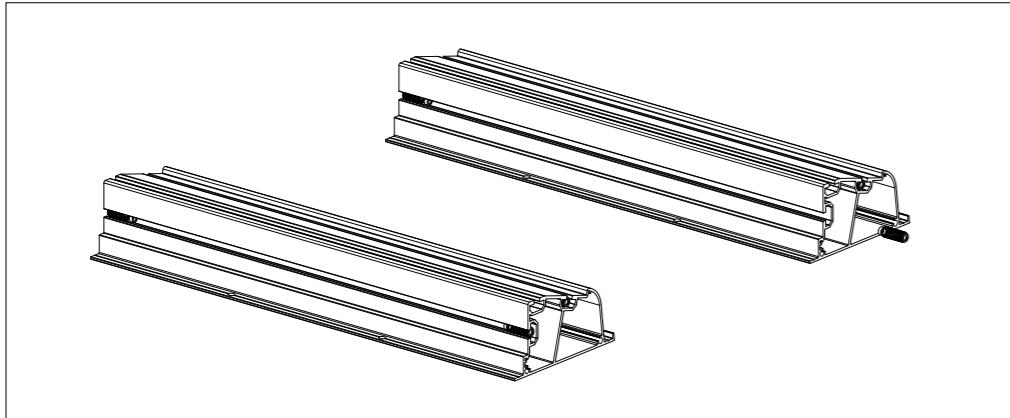
The size and amount of delivered materials depends on the chosen table type

## Assembling hexagon frame

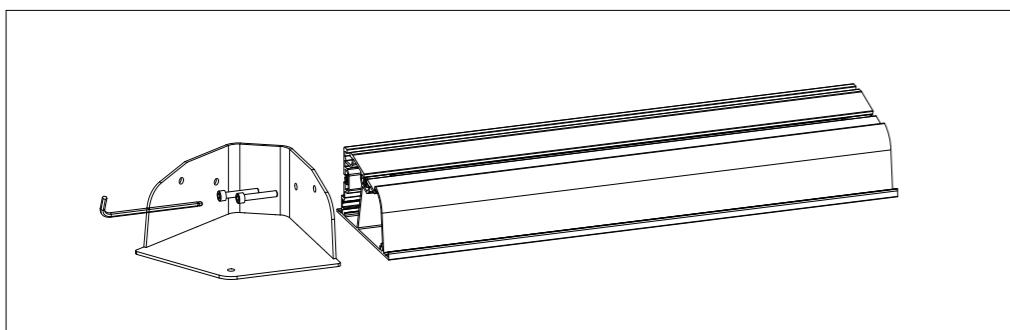
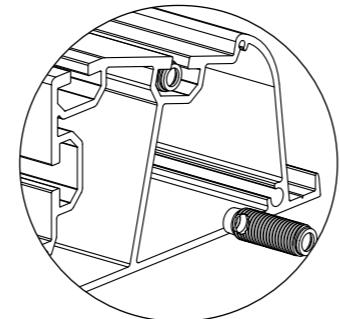
- 1 Make sure the surface you are working on is flat and use a protective blanket on the floor to prevent damage

Assembly of Big Round Table requires at least two people.

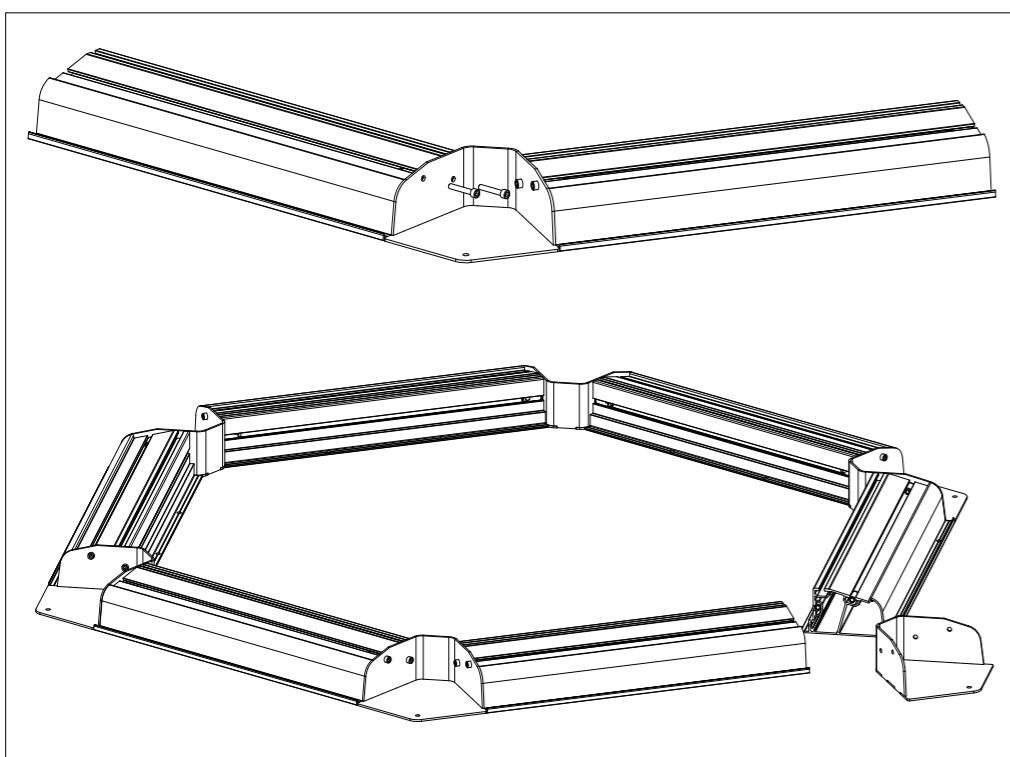
- 2 Connect profiles



Each profile comes pre-assembled with 4xM6 cutting sleeves.



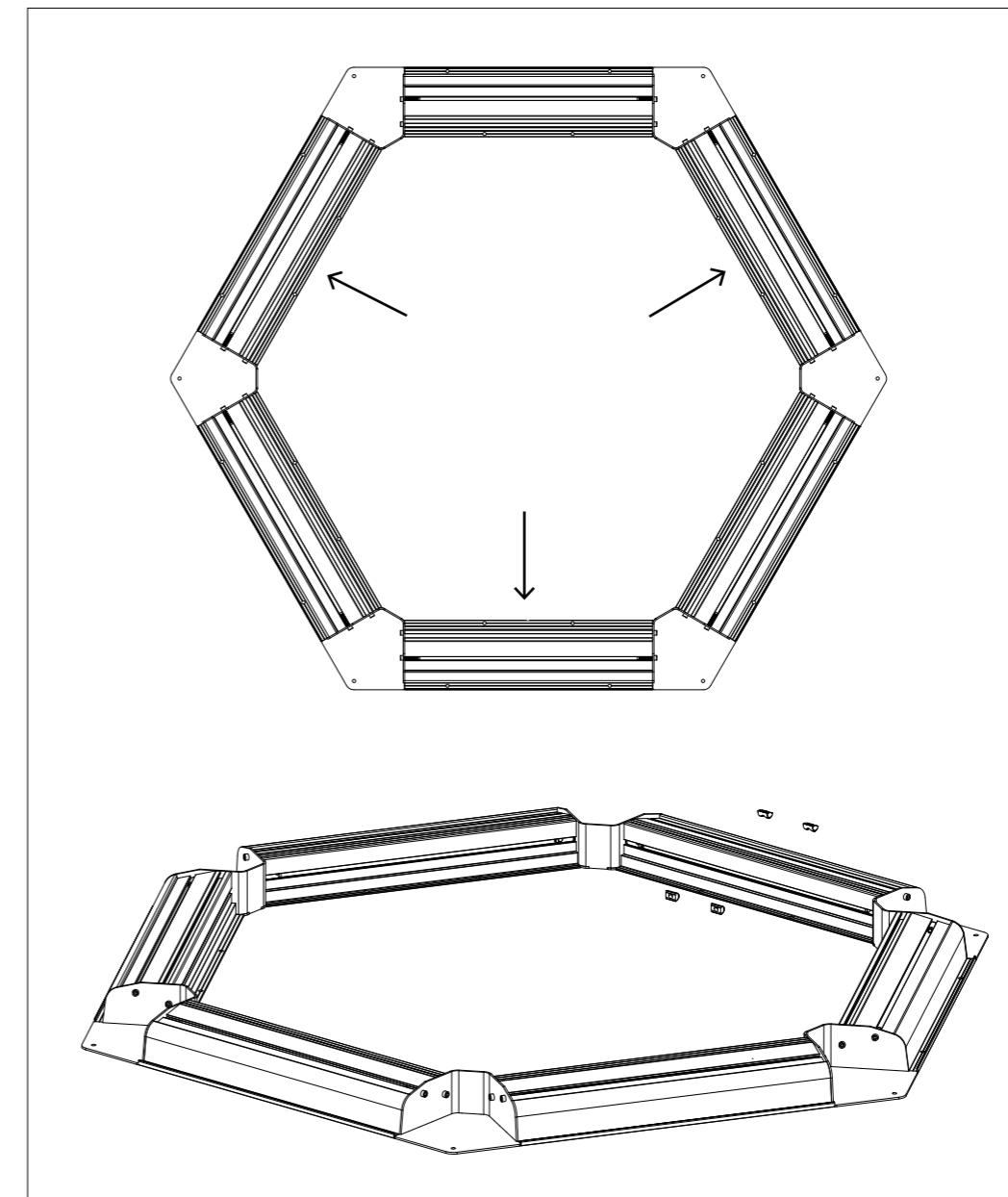
Connect two profiles with each other using the corner piece and 2x M6x35 per profile.



Repeat the previous step until the hexagon frame is complete.

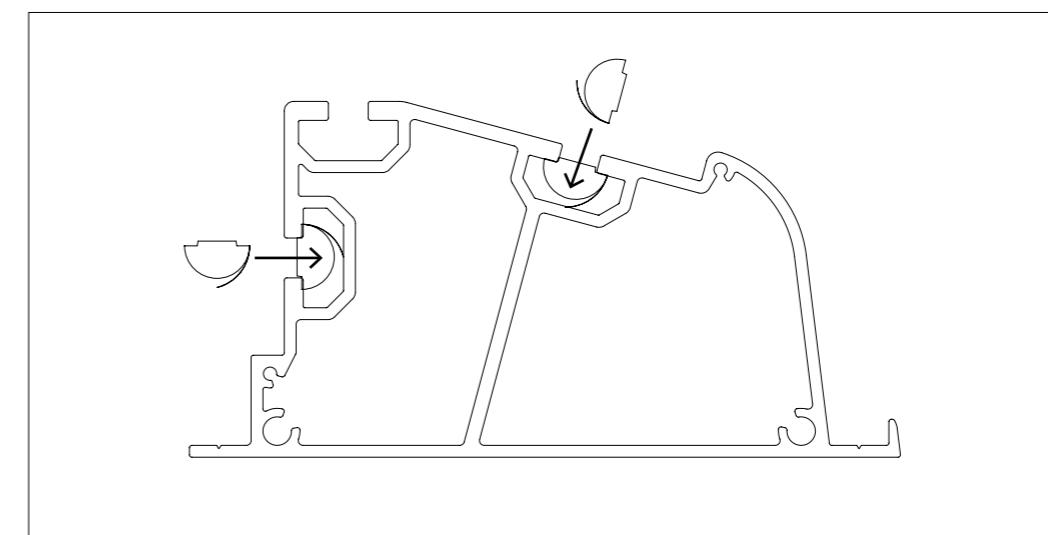
## Assembling table legs

- 3 Insert sliding nuts



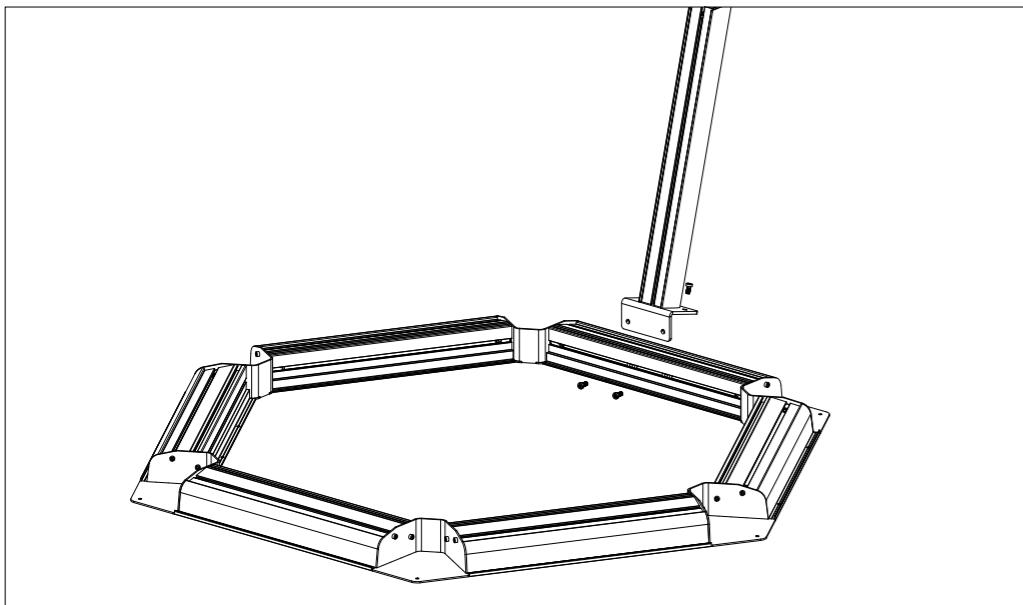
Insert the M8 sliding nuts in three opposing profiles.

Use 4x M8 sliding nuts per frame profile.

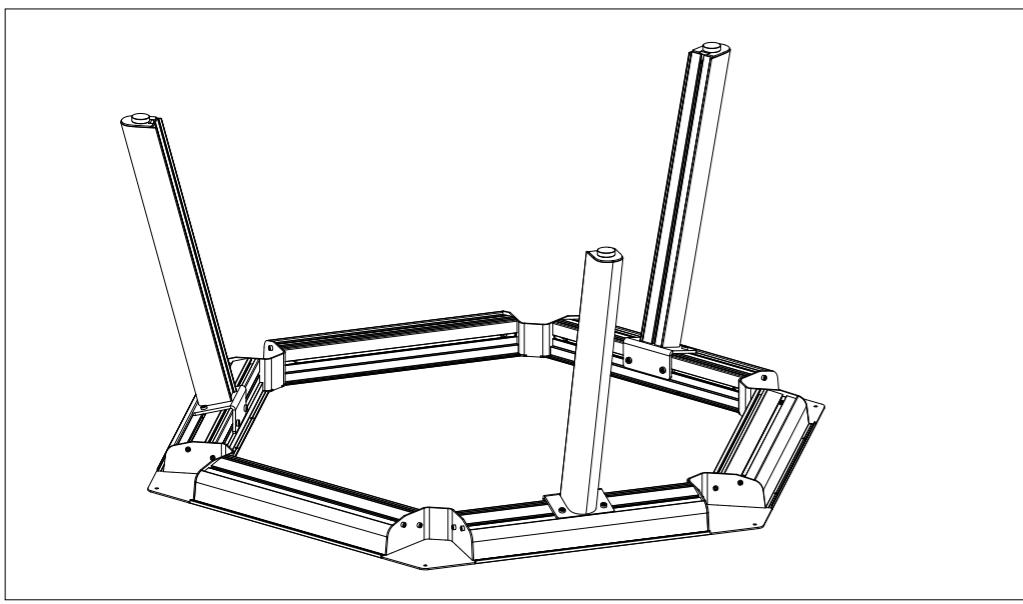
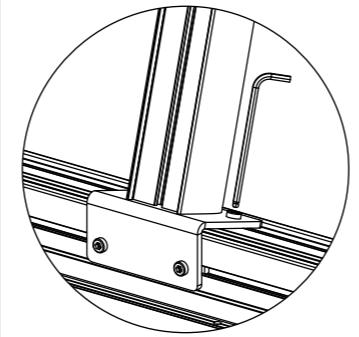
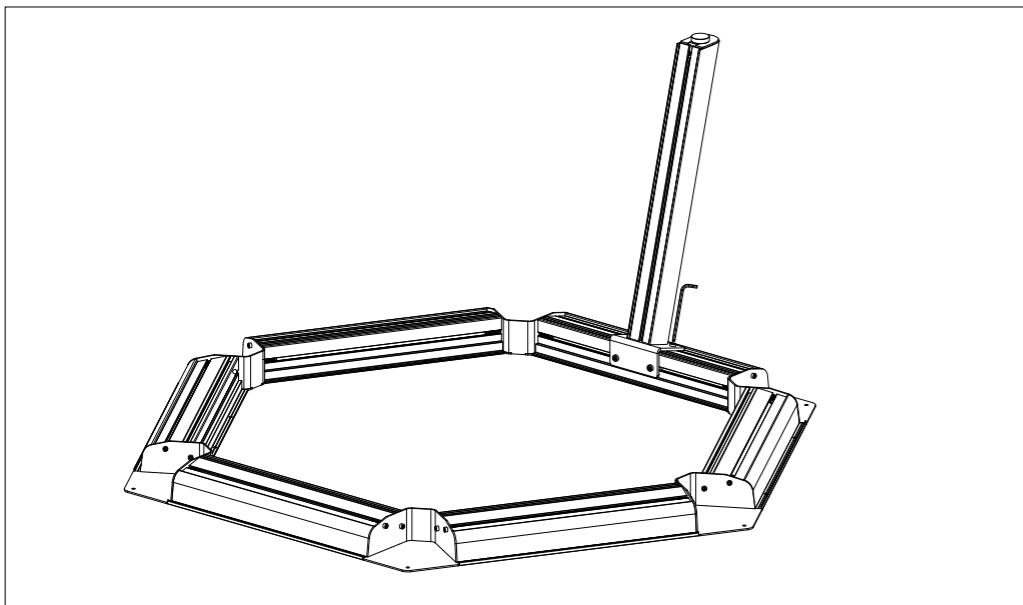
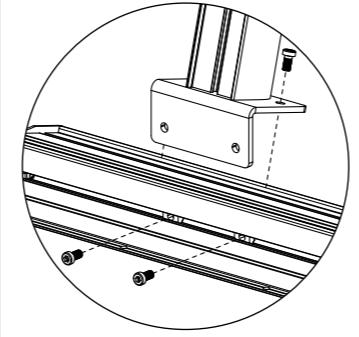


Make sure the M8 sliding nuts go in the correct slots. Push in the sliding nut (spring side first) and rotate it 90° inside the slot.

#### 4 Connect legs to the frame

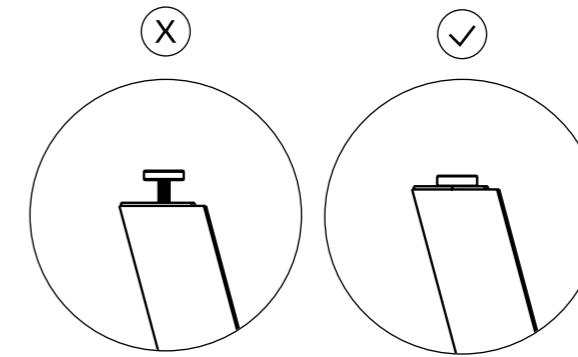
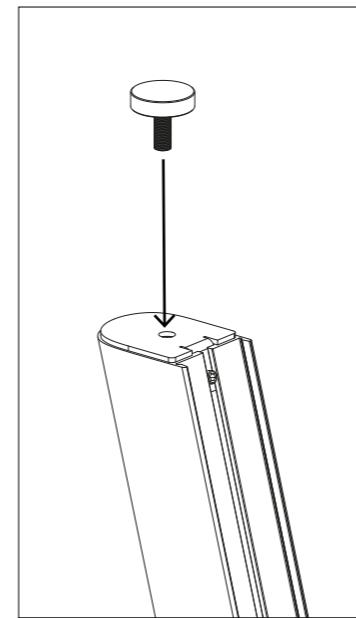


Connect the table legs to the hexagon frame with 4x M8x16 bolts per leg using the allen key.



Make sure all screws are properly fastened (5 Nm).

#### 5 Attach adjustable feet



Please, take into account that adjustable feet are intended for levelling the tabletop and not for height adjustment.

Screw the feet in properly to make sure the table is stable.

#### 6 Place the frame upright

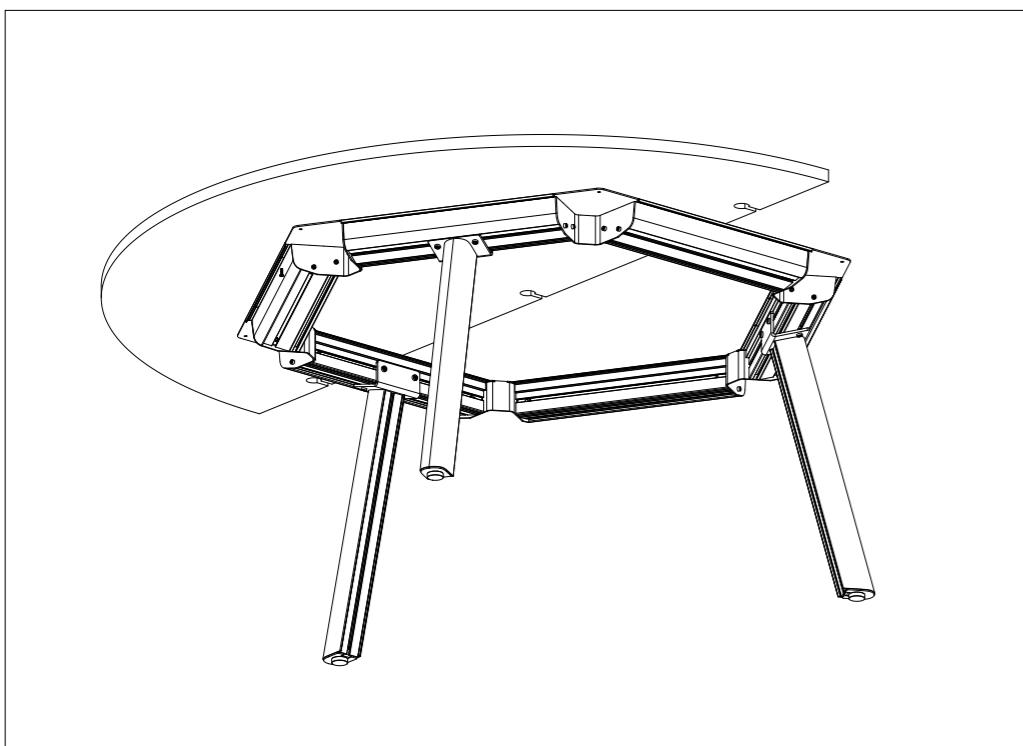


## Connecting tabletops

### 7 Place one part of the tabletop onto the frame



### 8 Fasten the tabletop using one screw

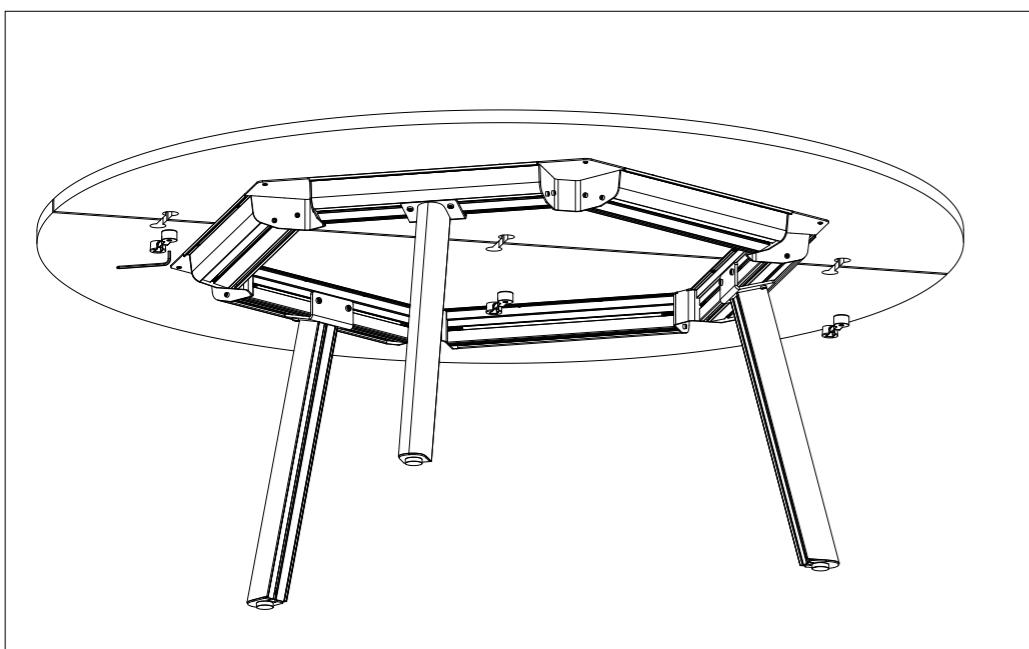


### 9 Place the domino's in the corresponding holes



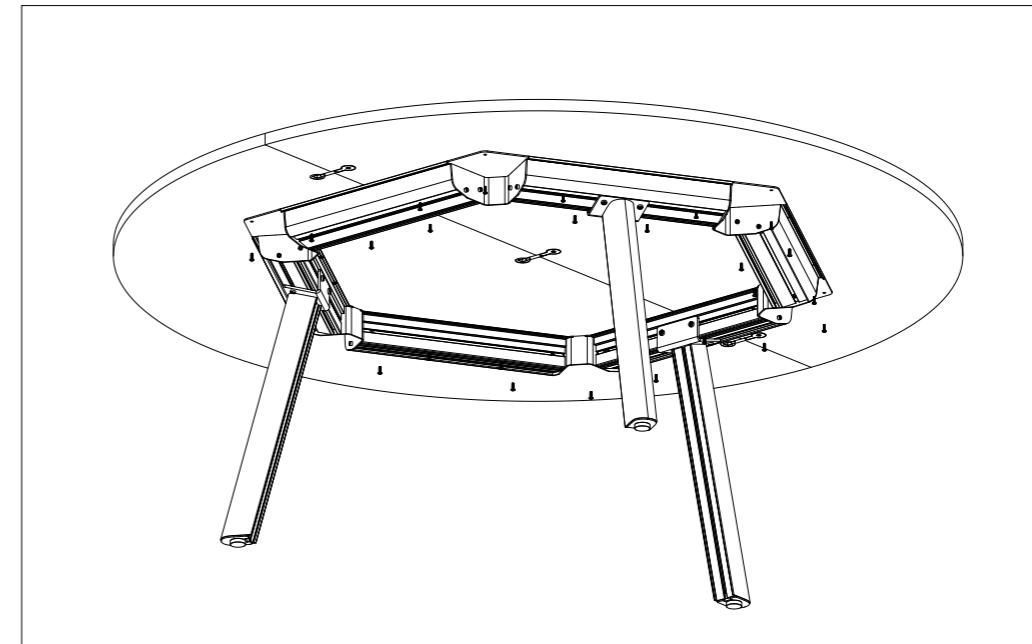
Place the second tabletop part onto the frame, align it and push the two sides together so the tabletops are leveled.

10 Insert tabletop connectors underneath the tabletop



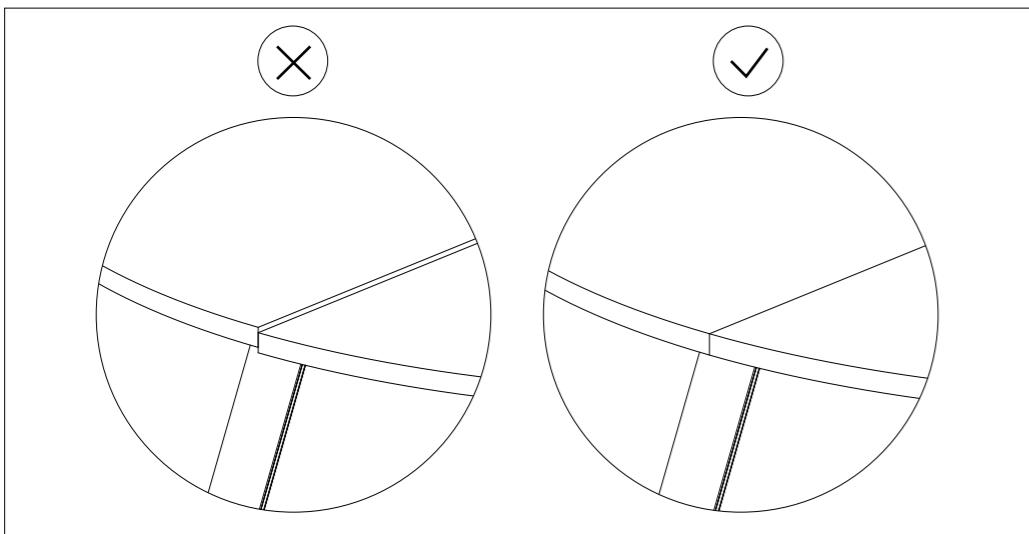
Make sure the tabletop connectors are not too tight to be able to align the tabletops.

13 Fasten the tabletop upon the frame



Use PZ 5x16 screws to attach the tabletop to the frame.

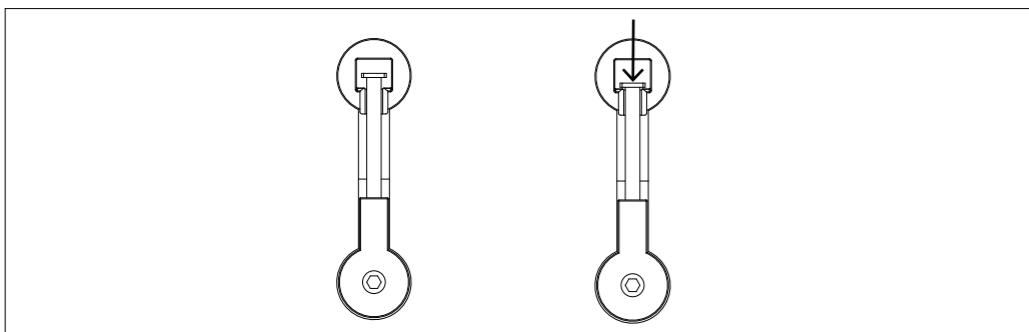
11 Align the tabletop parts



Make sure the tabletop parts align perfectly before tightening the tabletop connectors.

Please, double check the tabletop alignment before proceeding to the next step.

12 Tighten the tabletop connectors



Tighten the tabletop connectors when both tabletops are perfectly aligned.

14 You are all set!



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