




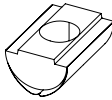
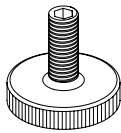

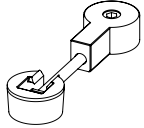
DeVorm

Big Round Modular Table System



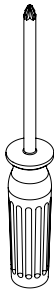
Installation guide



Mounting materials

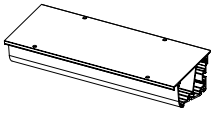
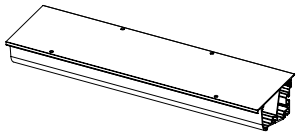
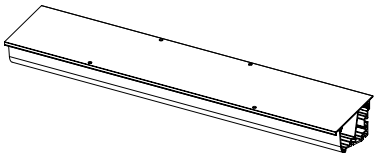
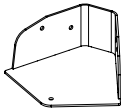
M6x35 (full thread) 24x	PZ 5x16 30x	M8x16 12x	Sliding nut M8 12x	Adjustable feet 3x
				
Domino Quantity depends on table size	Tabletop connector Quantity depends on table size			
				

Tools required

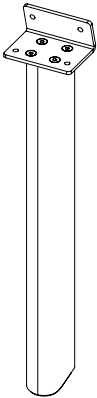
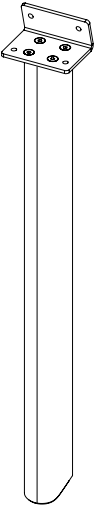
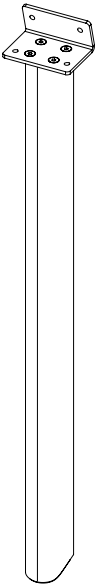
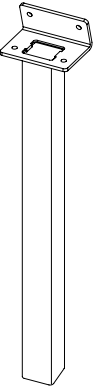
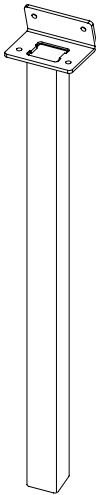
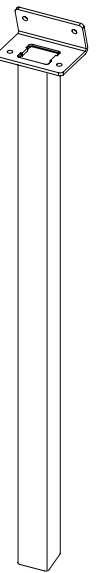
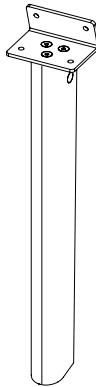
Allen key BZK6	Allen key BZK5	Screwdriver PZ2
		

Frame parts

The size and amount of delivered materials depends on the chosen table type

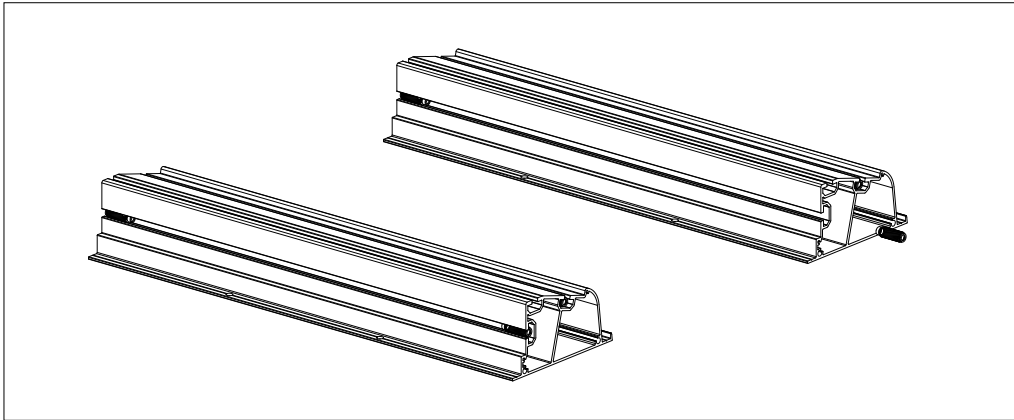
Big Round profile 360mm 6x	Big Round profile 540mm 6x	Big Round profile 700mm 6x
		
Big Round corner piece 6x		
		

Leg options

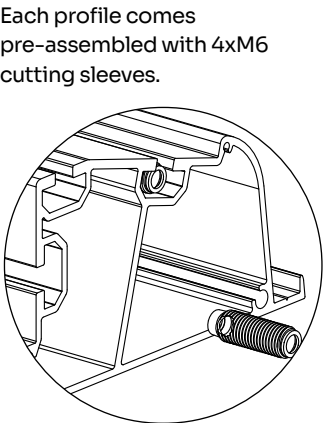
Big Table Legs Aluminium 74cm - 95cm - 110cm 3x	Big Table Legs Steel 74cm - 95cm - 110cm 3x	Big table legs Wood 74cm 3x
  	  	

Assembling hexagon frame

- 1 Make sure the surface you are working on is flat and use a protective blanket on the floor to prevent damage
- 2 Connect profiles

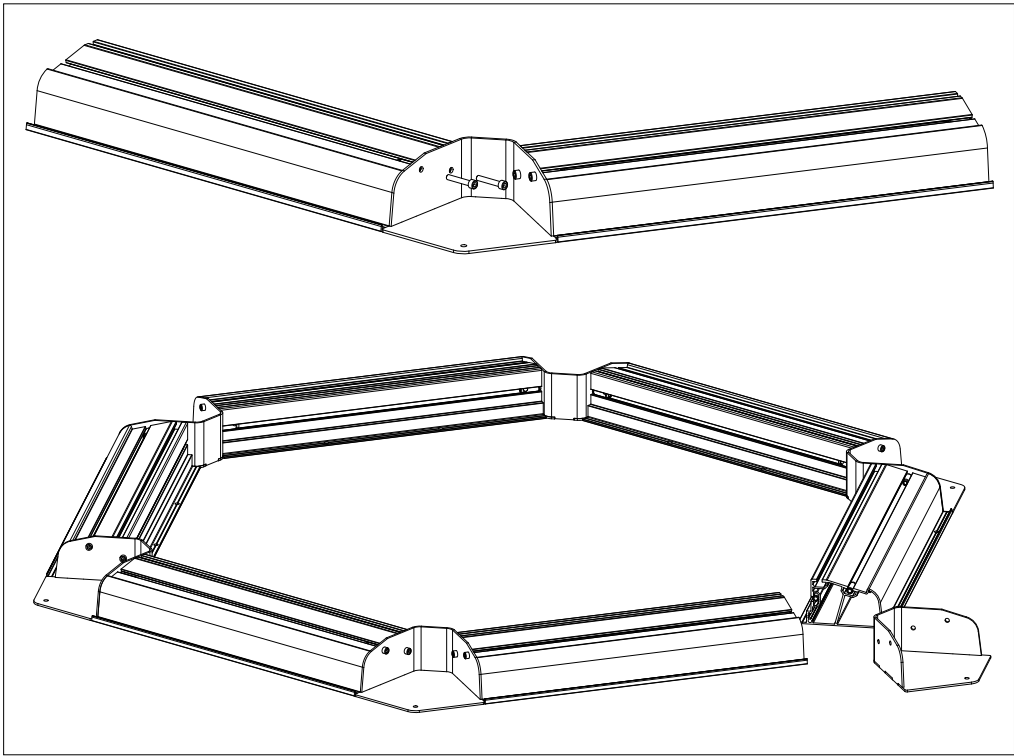
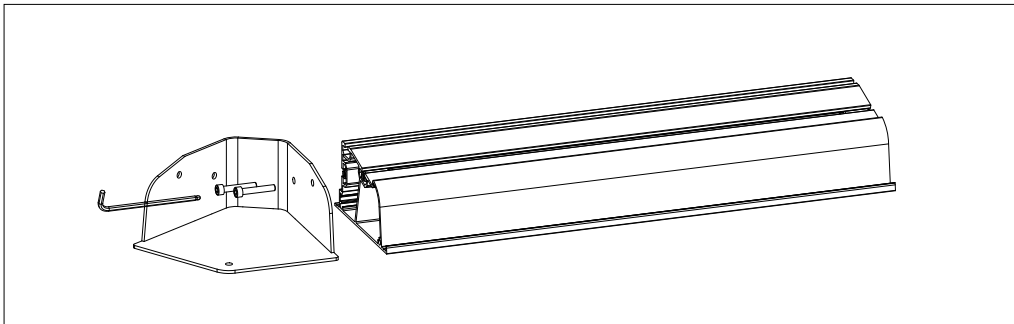


Assembly of Big Round Table requires at least two people.



Each profile comes pre-assembled with 4xM6 cutting sleeves.

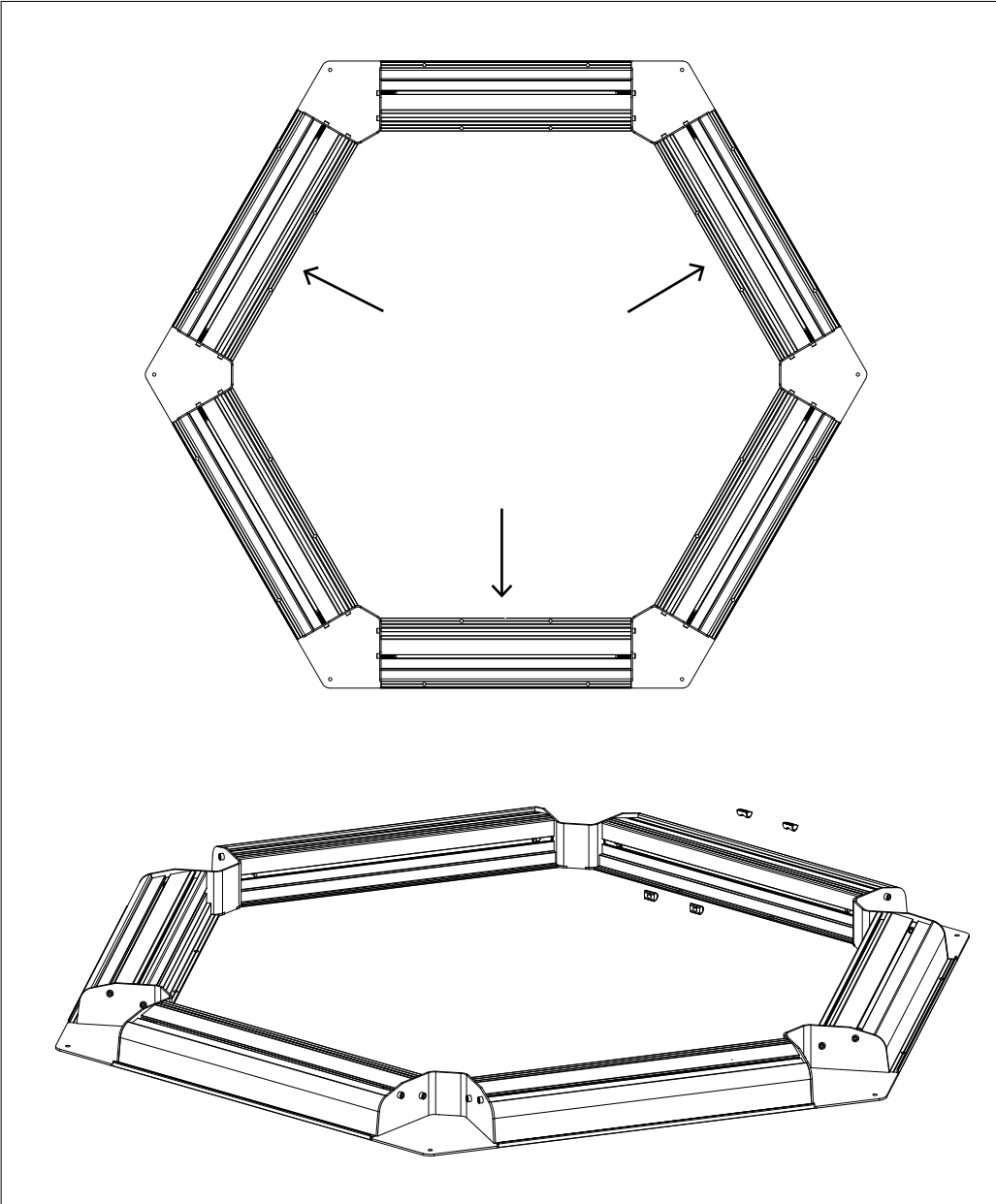
Connect two profiles with each other using the corner piece and 2x M6x35 per profile.



Repeat the previous step until the hexagon frame is complete.

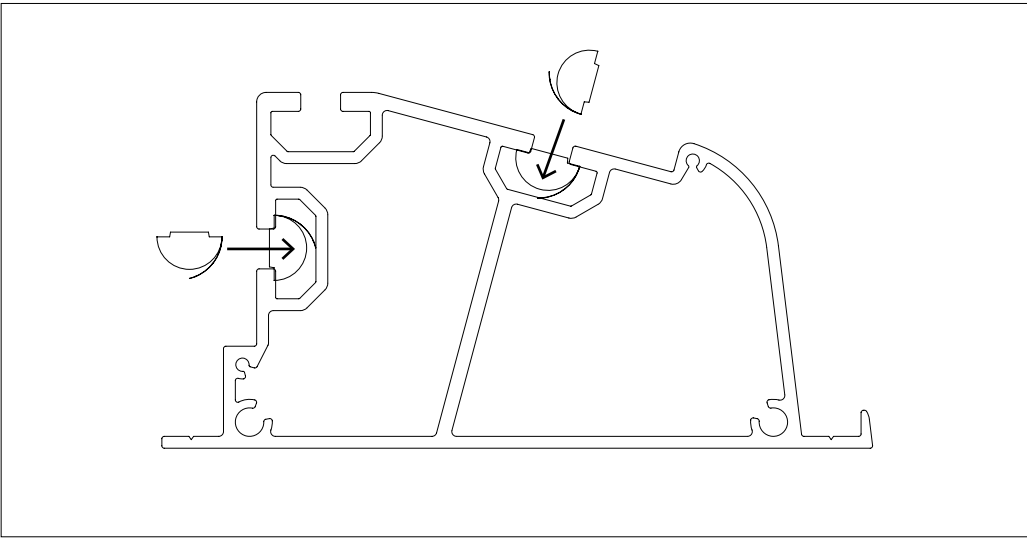
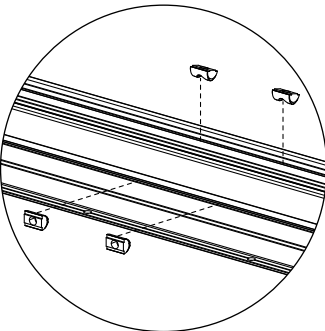
Assembling table legs

- 3 Insert sliding nuts



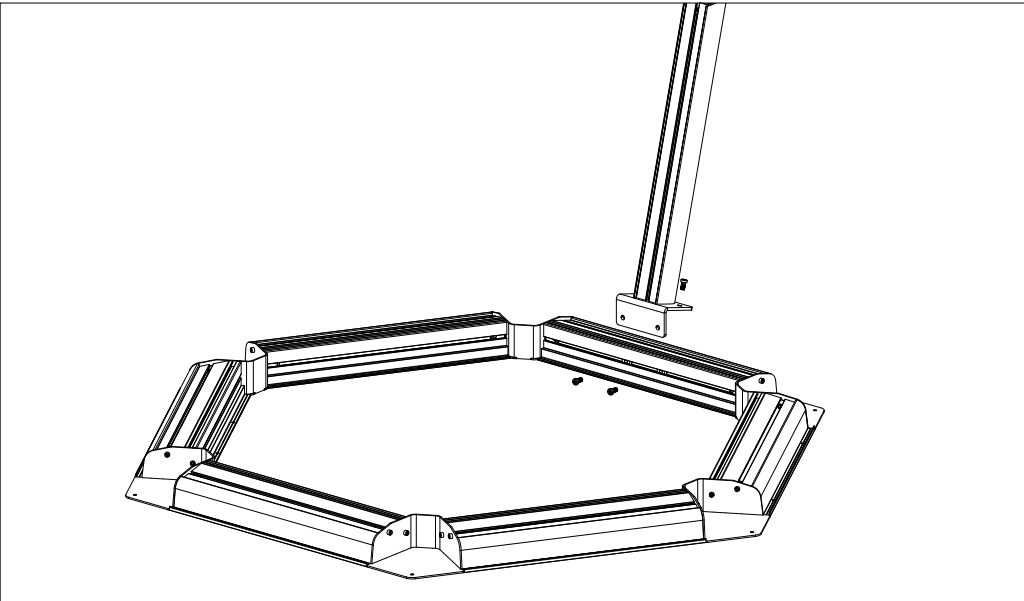
Insert the M8 sliding nuts in three opposing profiles.

Use 4x M8 sliding nuts per frame profile.

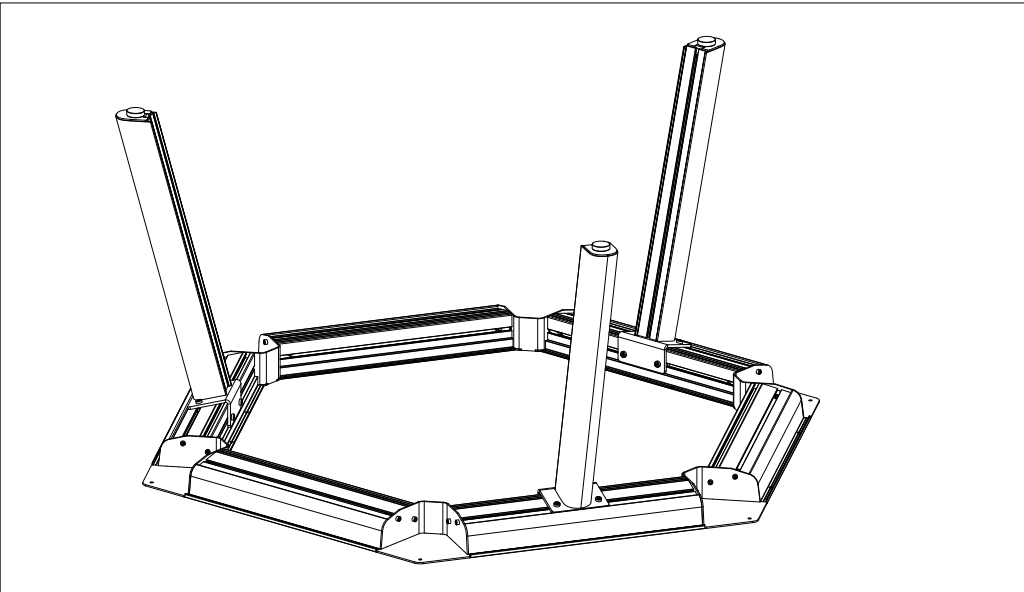
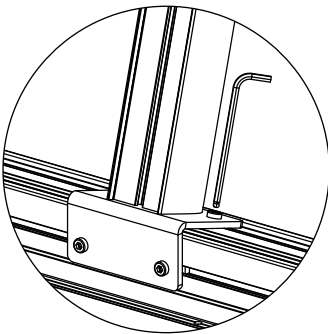
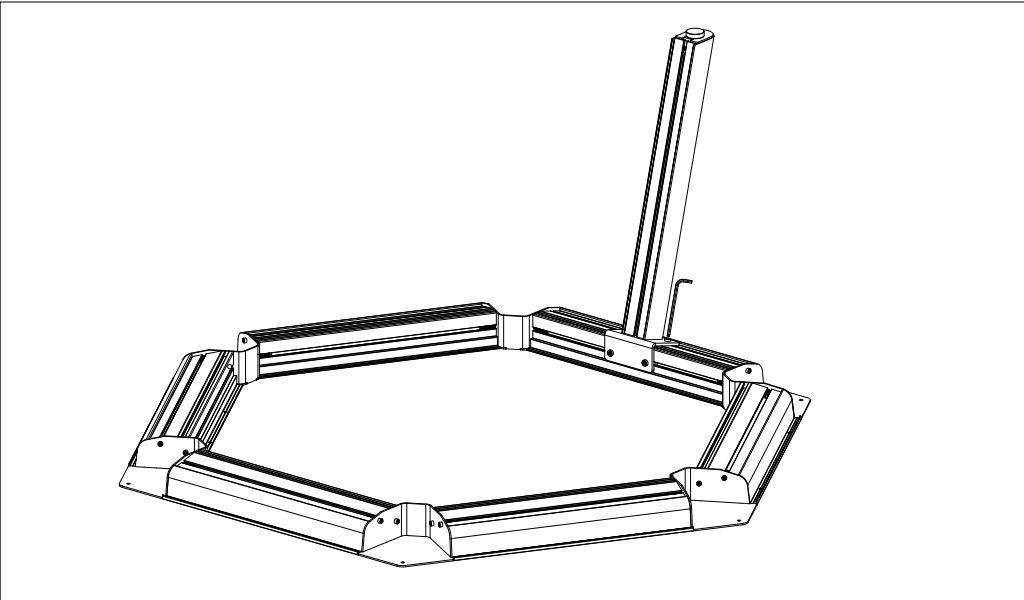
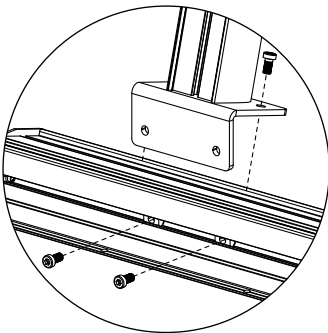


Make sure the M8 sliding nuts go in the correct slots. Push in the sliding nut (spring side first) and rotate it 90° inside the slot.

4 Connect legs to the frame

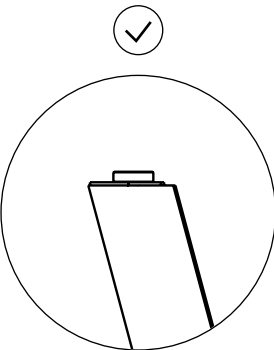
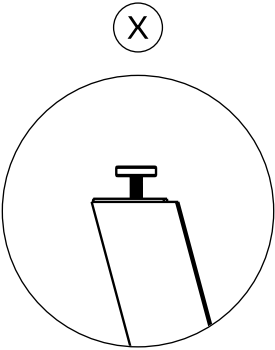
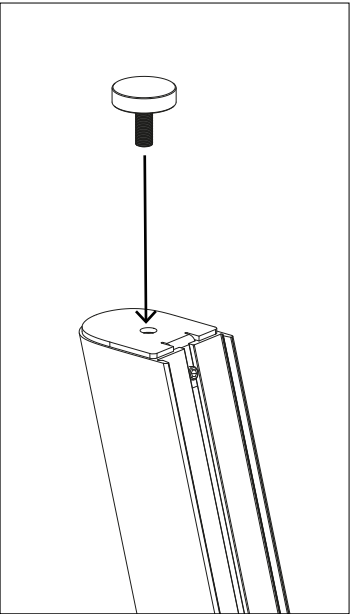


Connect the table legs to the hexagon frame with 4x M8x16 bolts per leg using the allen key.



Make sure all screws are properly fastened (5 Nm).

5 Attach adjustable feet



Please, take into account that adjustable feet are intended for levelling the tabletop and not for height adjustment.

Screw the feet in properly to make sure the table is stable.

6 Place the frame upright

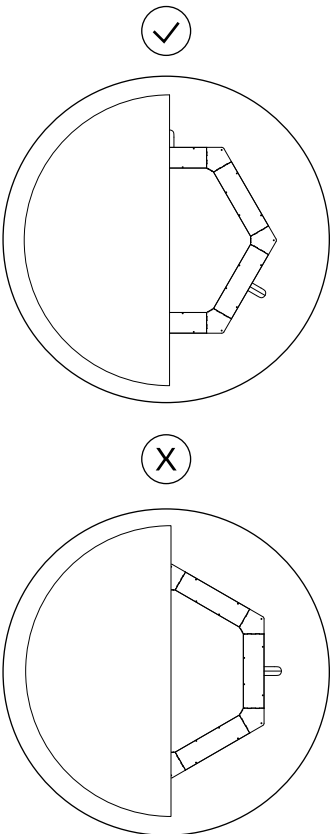


Connecting tabletops

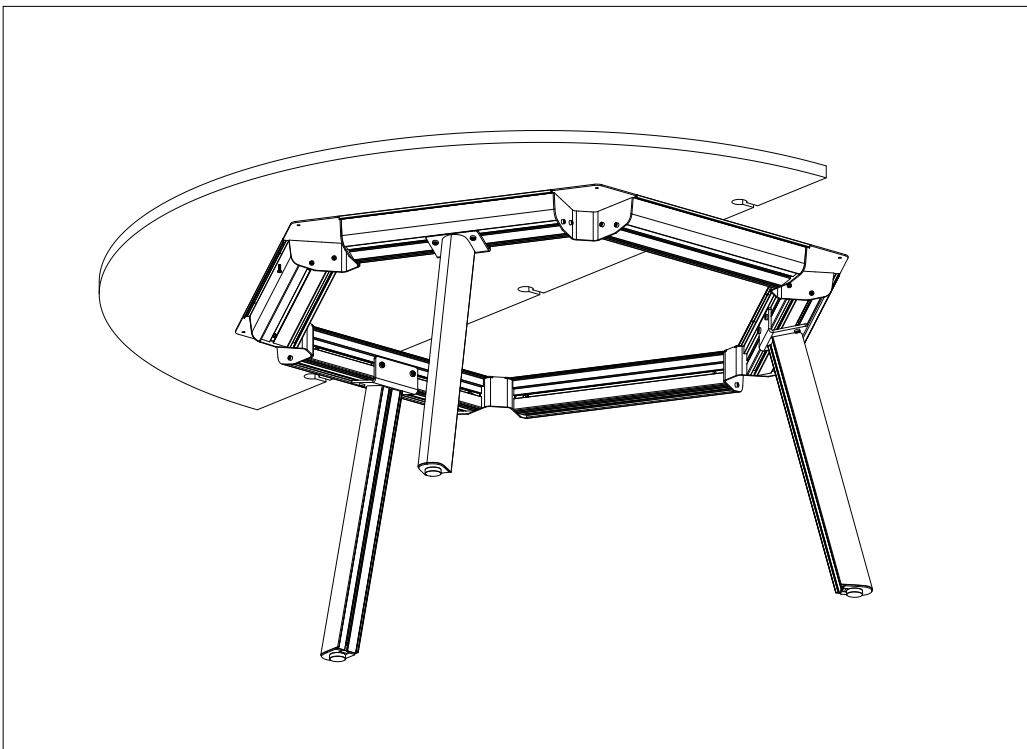
7 Place one part of the tabletop onto the frame



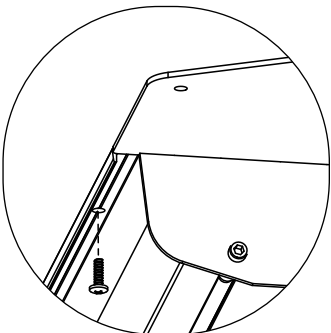
Make sure the tabletop is centered with the frame.



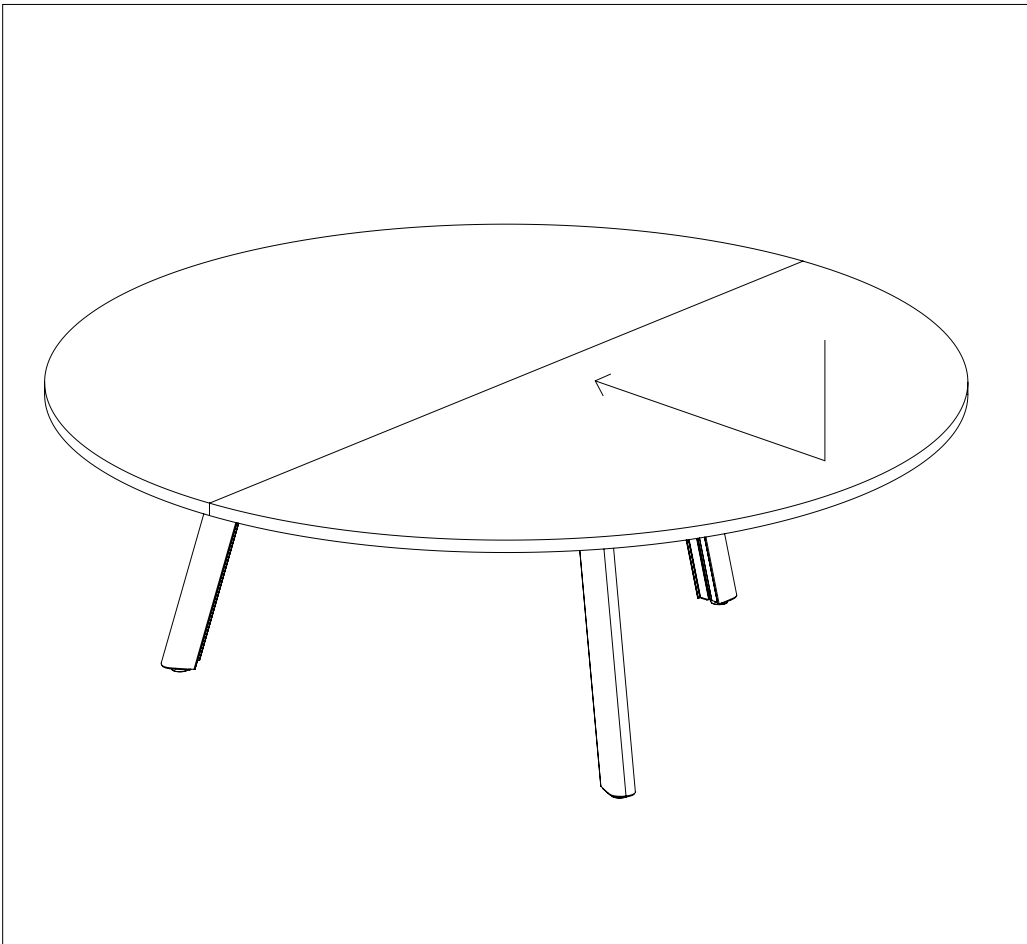
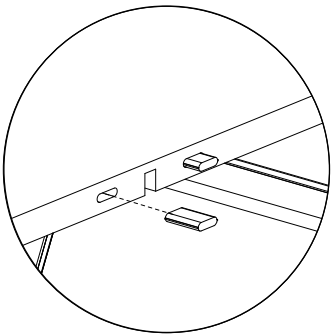
8 Fasten the tabletop using one screw



This prevents the tabletop from moving during further installation steps - use 1x PZ 5x16.

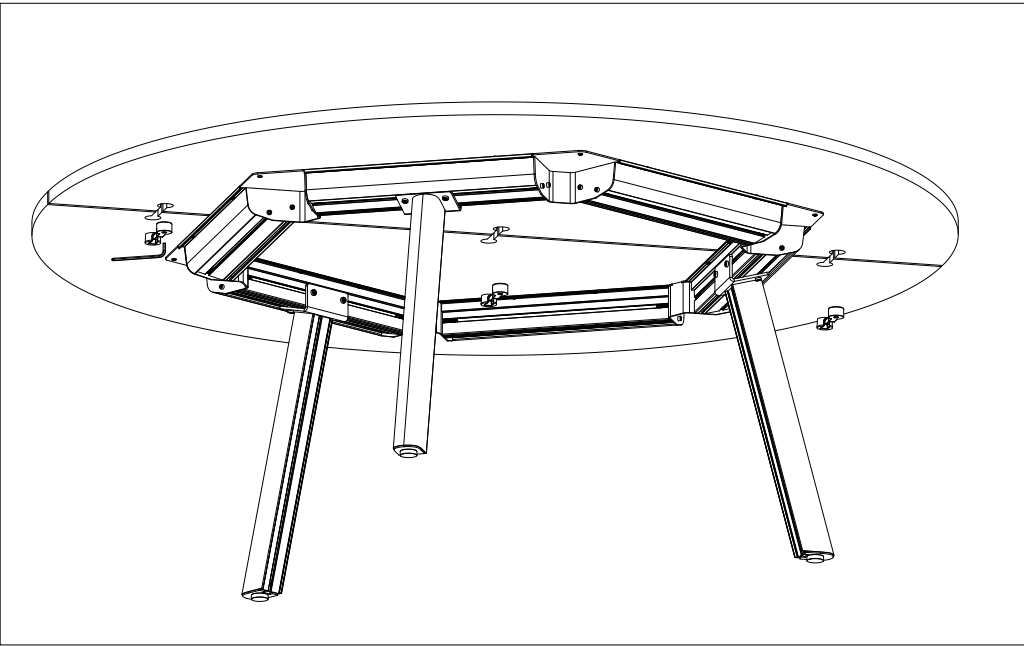


9 Place the domino's in the corresponding holes

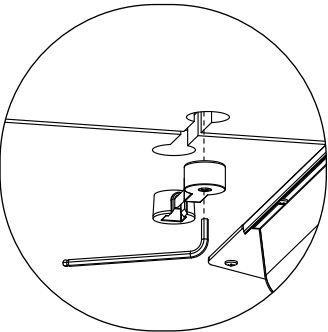


Place the second tabletop part onto the frame, align it and push the two sides together so the tabletops are leveled.

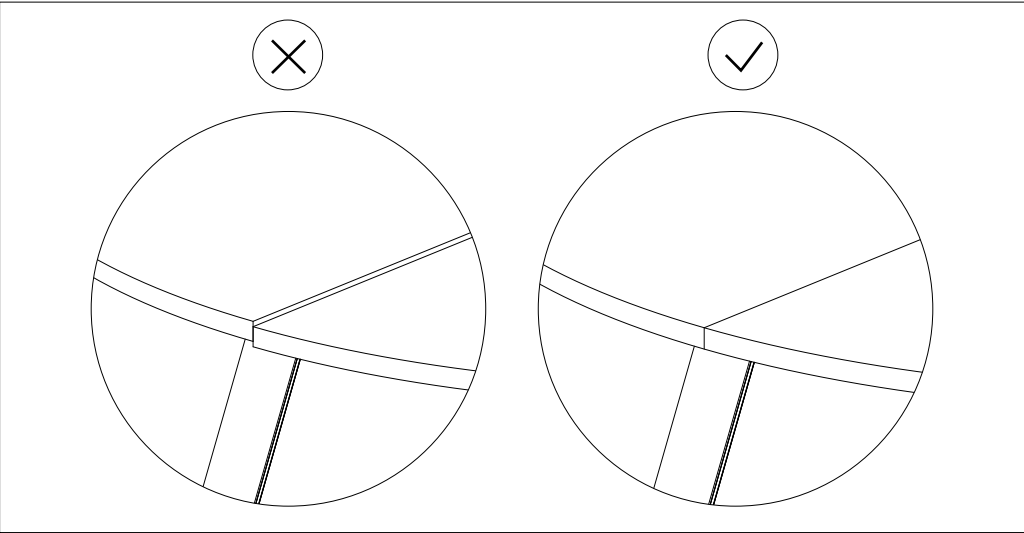
10 Insert tabletop connectors underneath the tabletop



Make sure the tabletop connectors are not too tight to be able to align the tabletops.



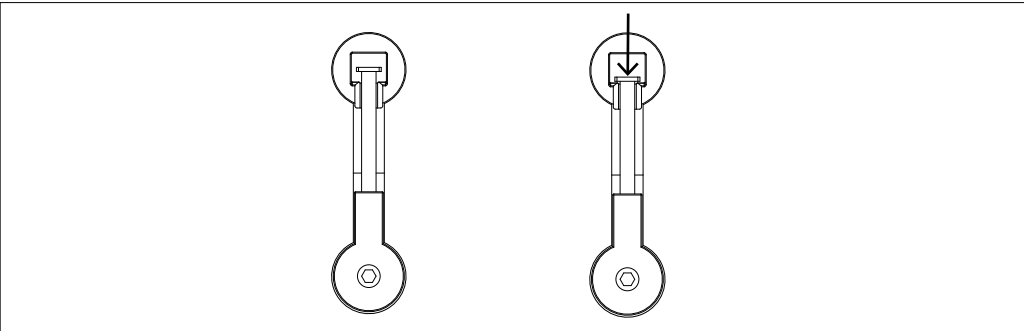
11 Align the tabletop parts



Make sure the tabletop parts align perfectly before tightening the tabletop connectors.

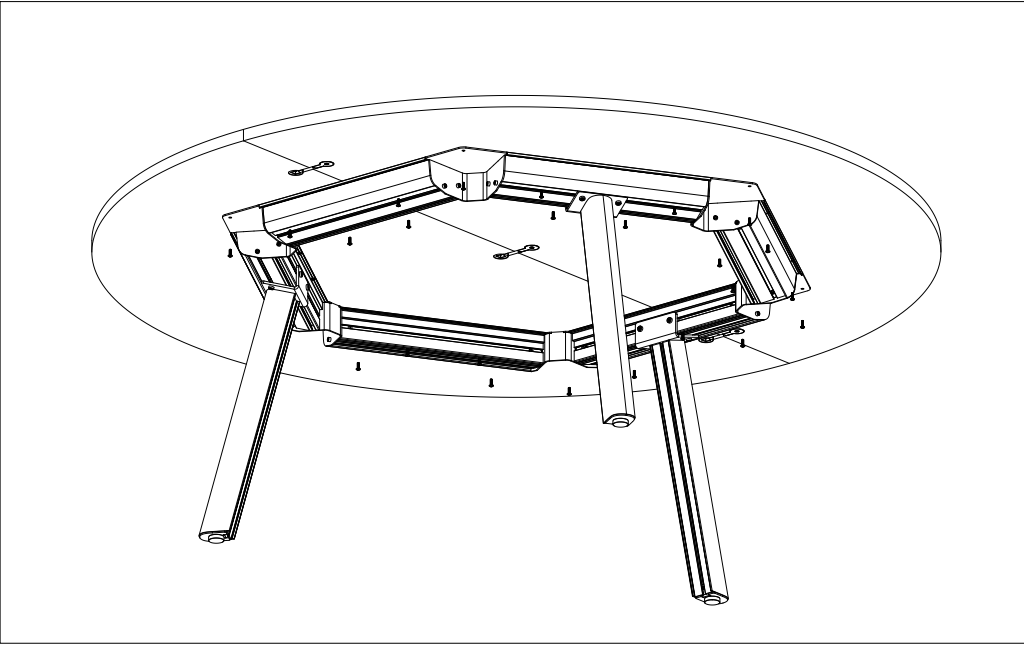
Please, double check the tabletop alignment before proceeding to the next step.

12 Tighten the tabletop connectors

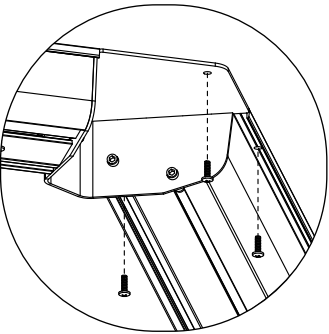


Tighten the tabletop connectors when both tabletops are perfectly aligned.

13 Fasten the tabletop upon the frame



Use PZ 5x16 screws to attach the tabletop to the frame.



14 You are all set!



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