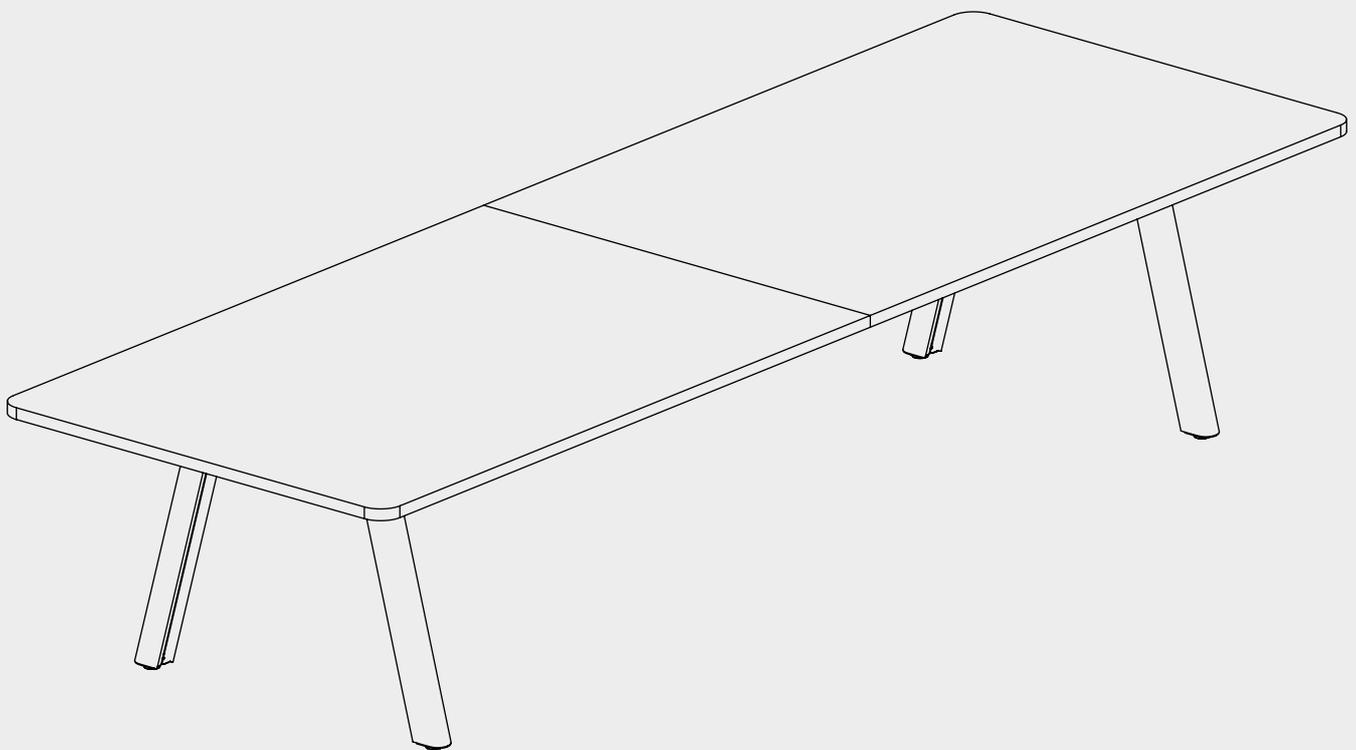


# Big Modular Table System

## Installation Guide

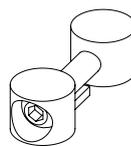


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# Mounting materials



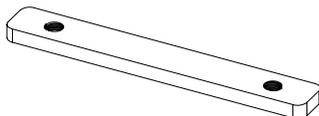
Center  
grooved pin



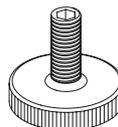
Butt connector



Bolt M8x16



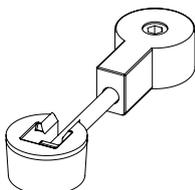
Bolt plate 2xM8



Adjustable foot



Domino



Tabletop  
connector



Self-tapping  
screw M3x10



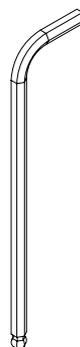
Screw M5x16

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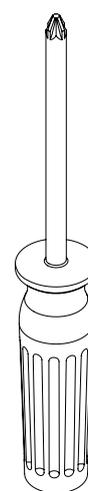
# Tools



Allen key  
BZK6



Allen key  
BZK5



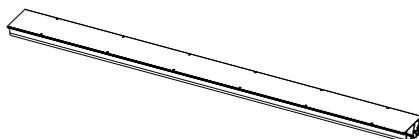
Screwdriver  
PZ2

# Frame parts

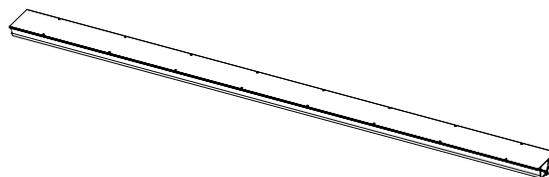
The size and amount of frame parts depends on the chosen table size.



Frame profile  
1200mm



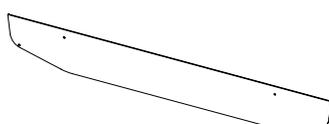
Frame profile  
1800mm



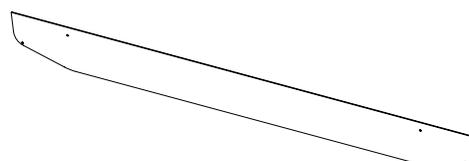
Frame profile  
2400mm



Frame cover 46  
460mm



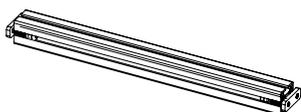
Frame cover 68  
680mm



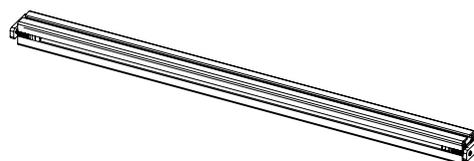
Frame cover 98  
980mm



Crossbar  
230mm



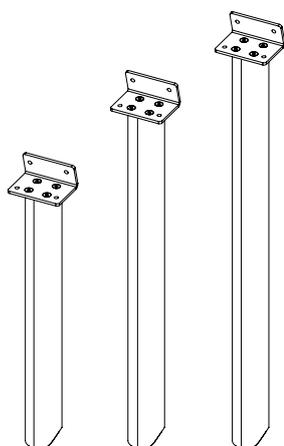
Crossbar  
450mm



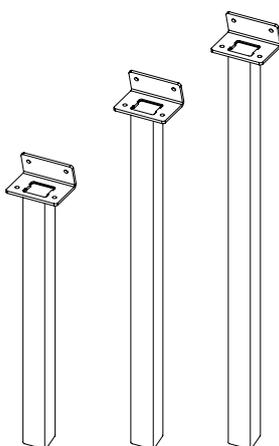
Crossbar  
750mm

# Leg options

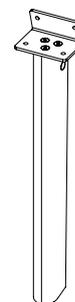
Legs are delivered according to the chosen type and height of the table.



Aluminium legs  
Big 74 - Big 95 - Big 110



Steel legs  
Big 74 - Big 95 - Big 110



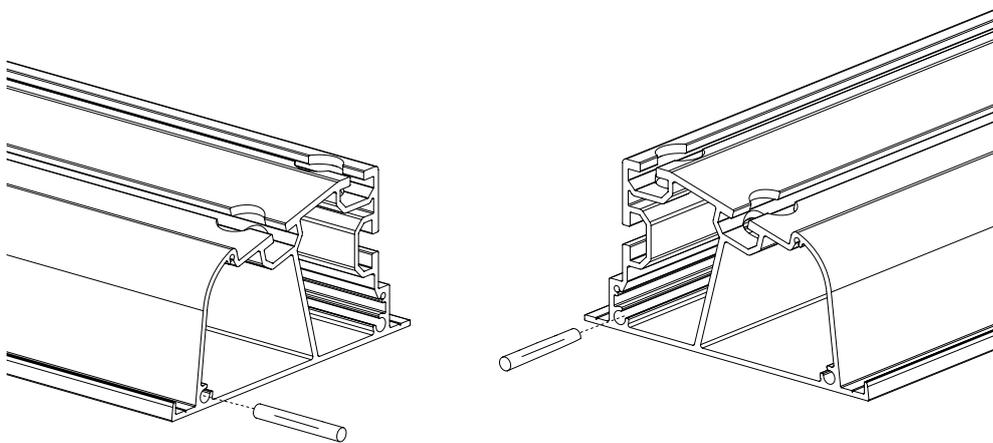
Wooden legs  
Big 74

# Preparation

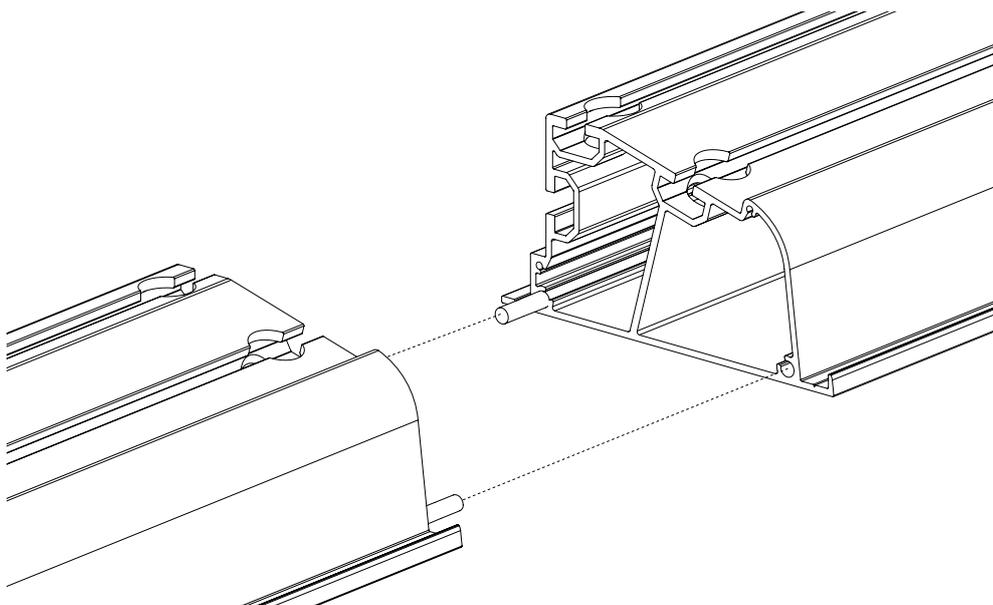
- 1 Make sure the surface you are working on is flat and use protective blanket on the floor to prevent damage.

## Assembling table frame

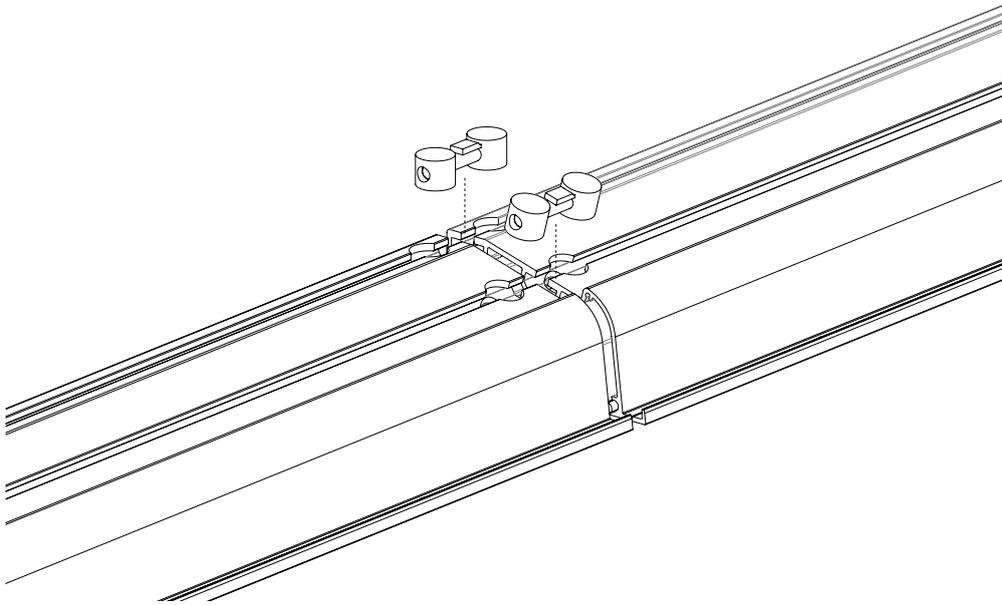
- 2 Connect frame profiles



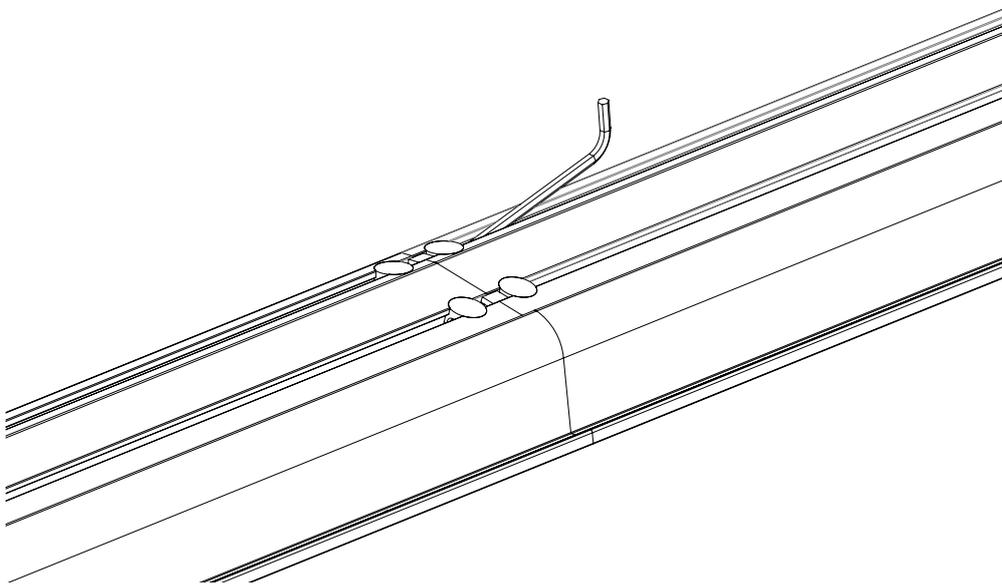
Place one center-grooved pin in the opposing slots of the frame profiles



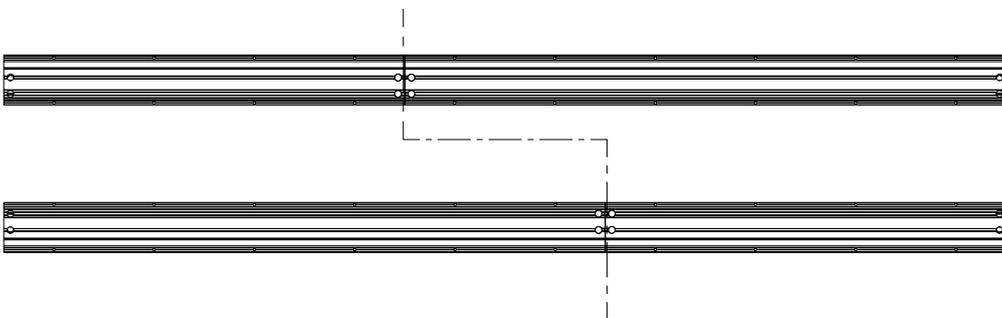
Stirdly press the frame profiles together.



Place the two butt connectors in the corresponding cavities

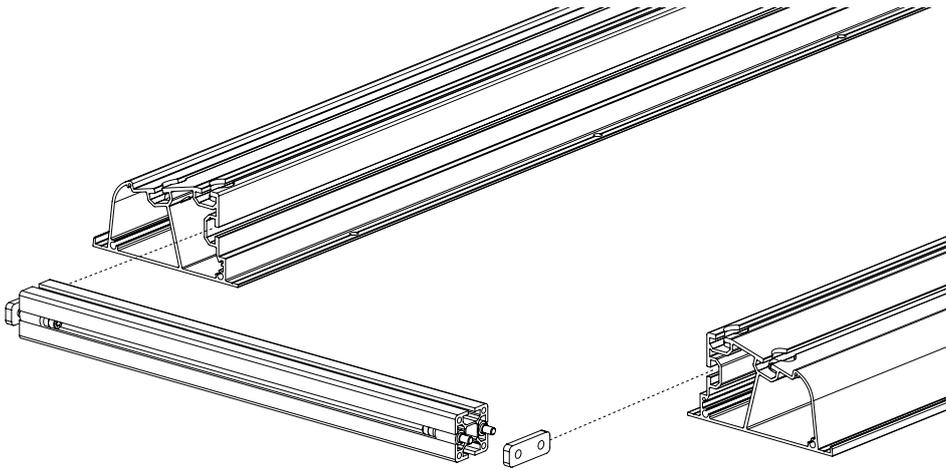


Use the allen key to tighten the butt connectors and secure the frame connection

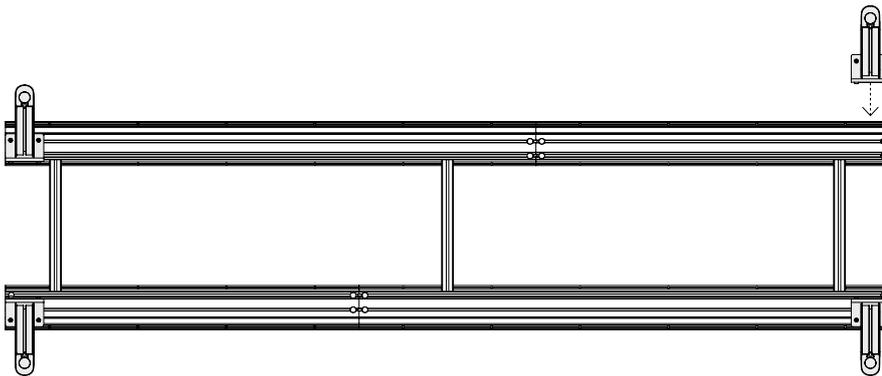


Make sure that the connecting lines on the opposing sides of the frame are not aligned.

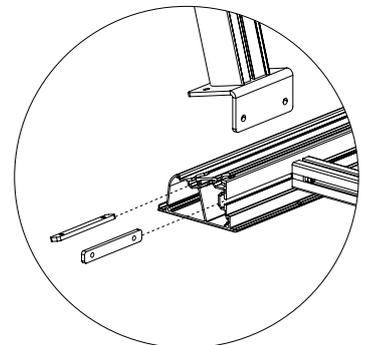
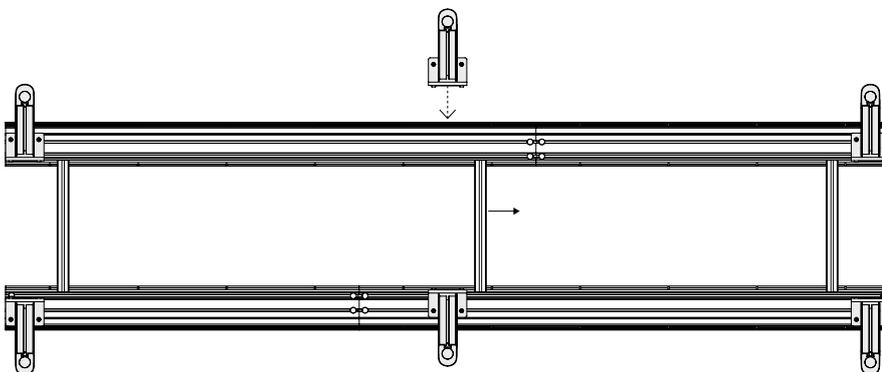
### 3 Insert crossbars

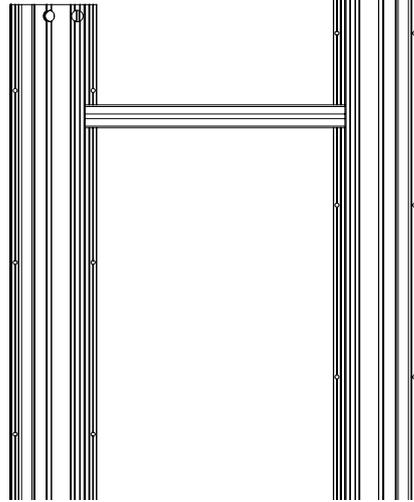
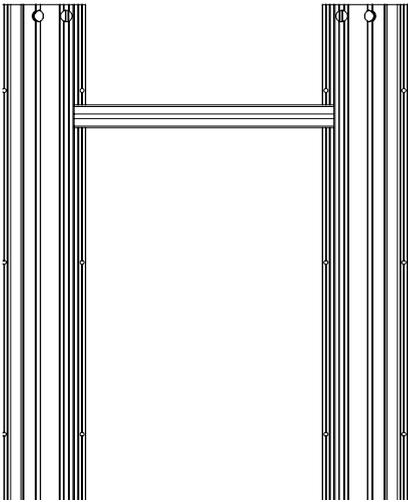


The crossbars should be equally spaced between the two frame profiles



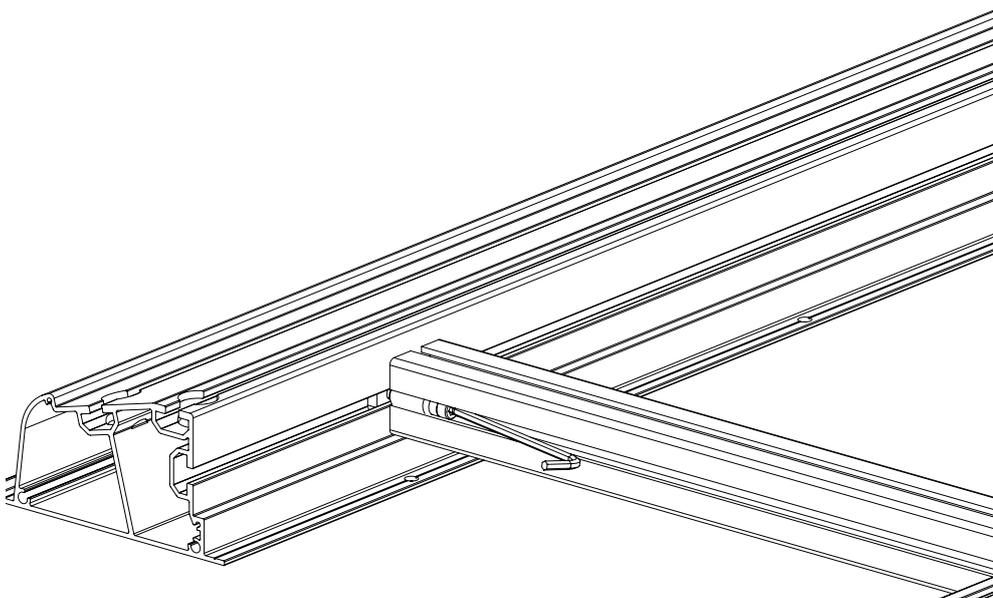
When the table has more than 4 legs, please, consider the crossbar layout carefully. The crossbar utilizes the same slots as the table legs





Make sure the frame ends are perfectly aligned with each other

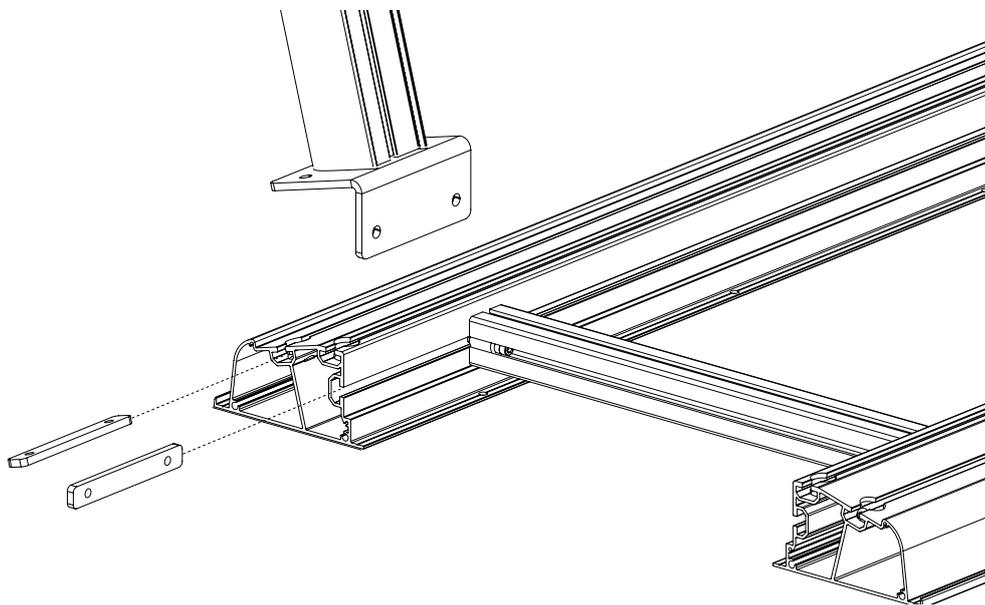
#### 4 Tighten crossbars



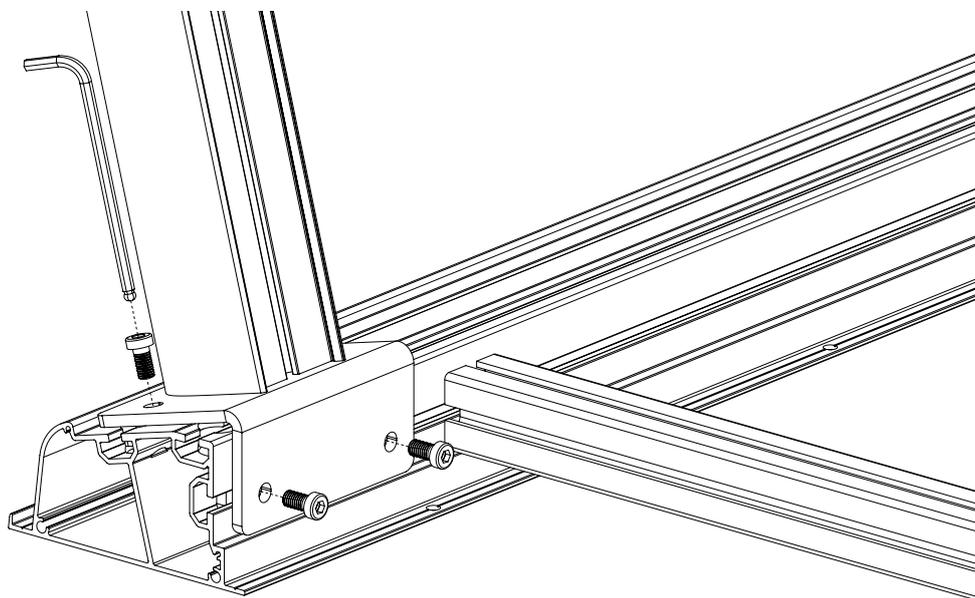
Tighten the bolts in the crossbar to secure them to the frame

# Assembling table legs

## 5 Connect the outer legs to the frame



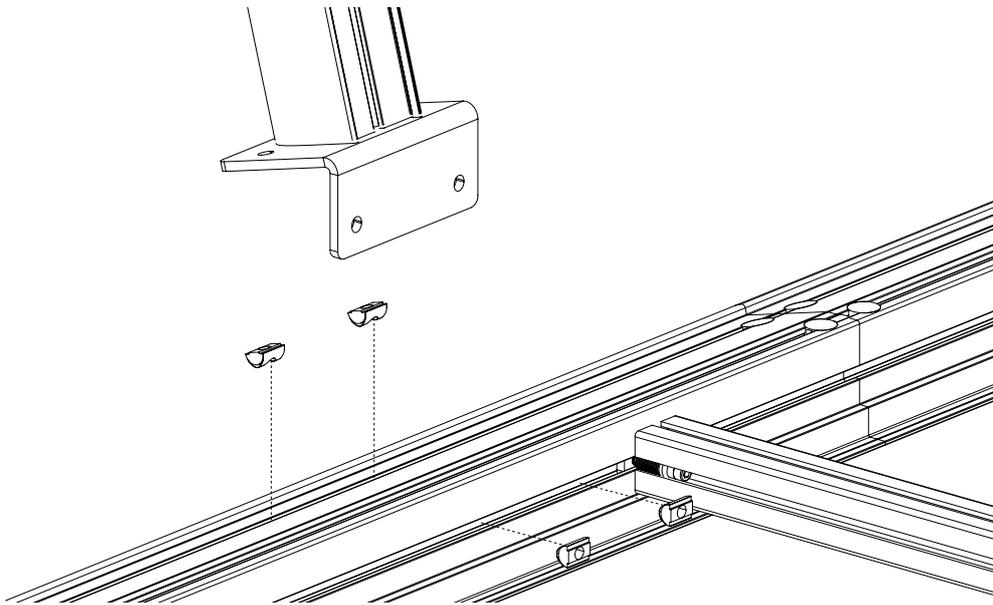
The table legs on the edges need to be mounted with 2 bolt plates.



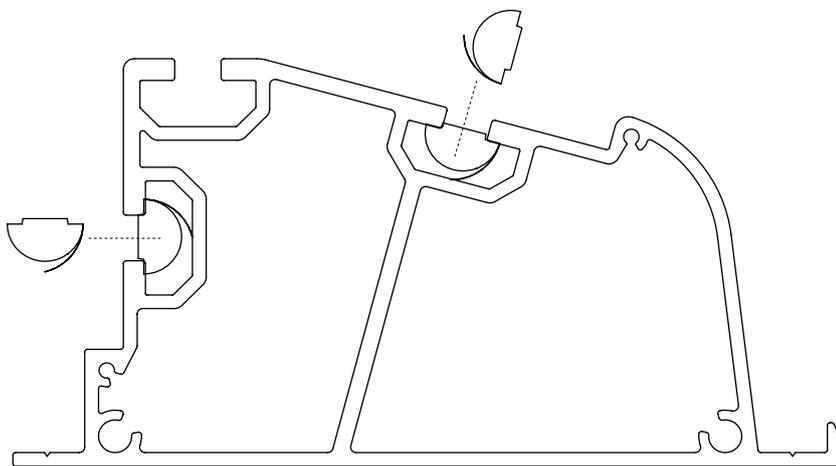
Fasten the legs to the frame using the bolts and the allen key.

**6** Connect the middle legs to the frame

Only applicable to tables with 6 or 8 legs

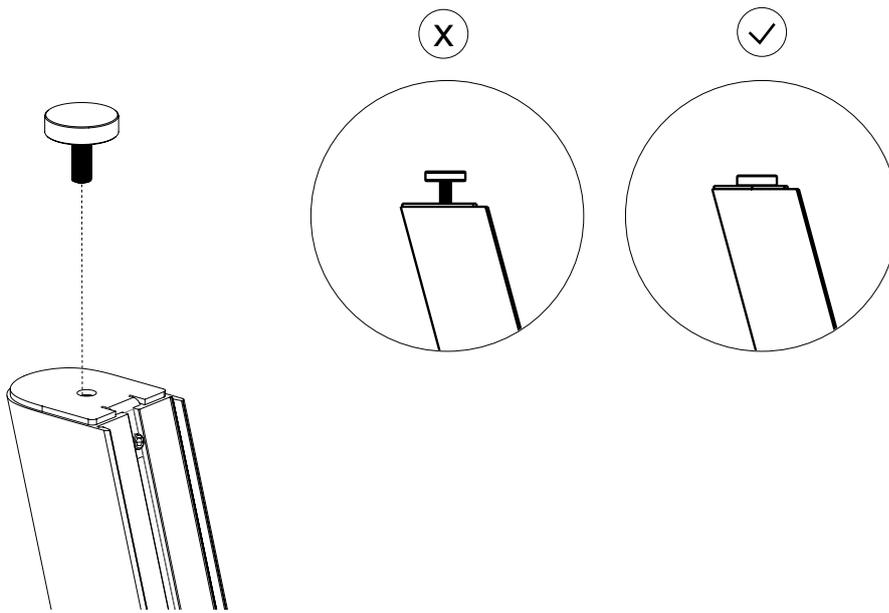


The table legs in the middle of the frame are mounted with 4 sliding nuts



Push in the sliding nut (spring side first) and rotate it 90° inside the slot

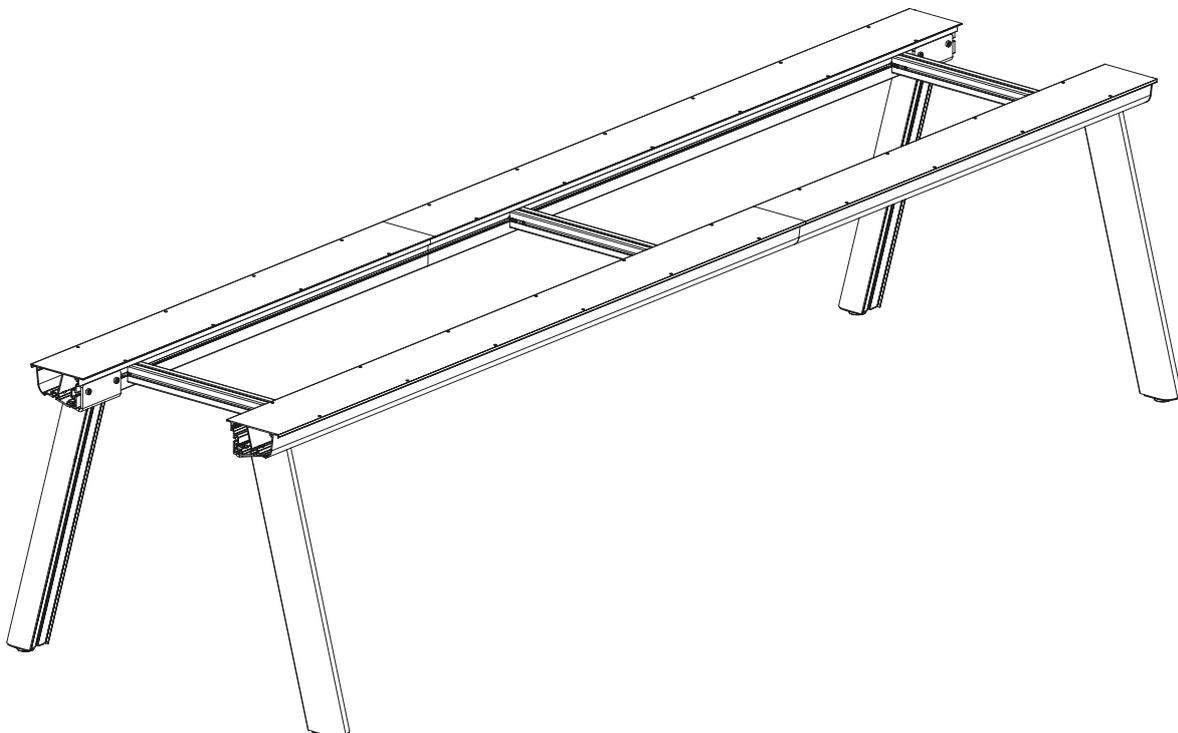
## 7 Attach adjustable feet



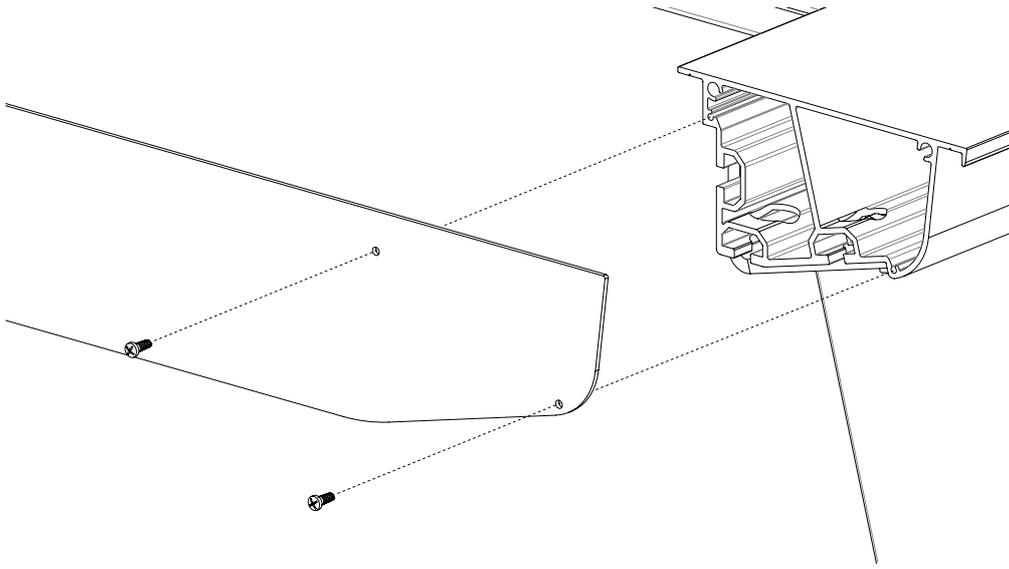
Please, take into account that adjustable feet are intended for levelling the tabletop and not for height adjustment.

Screw the feet in properly to make sure the table is stable.

## 8 Place the frame on its legs



## 9 Mount frame covers

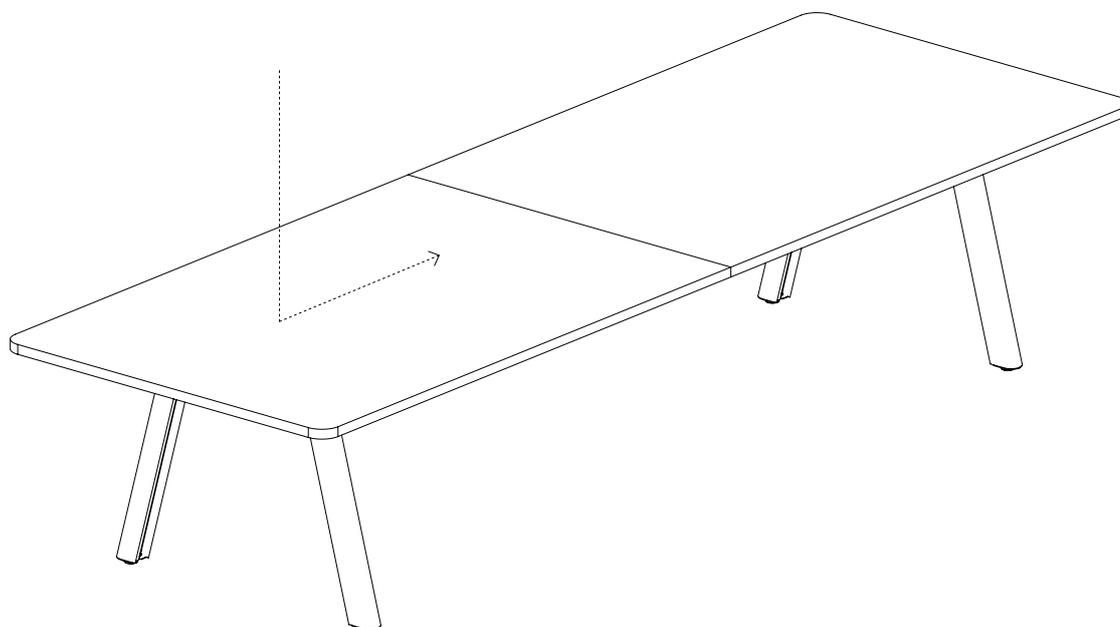
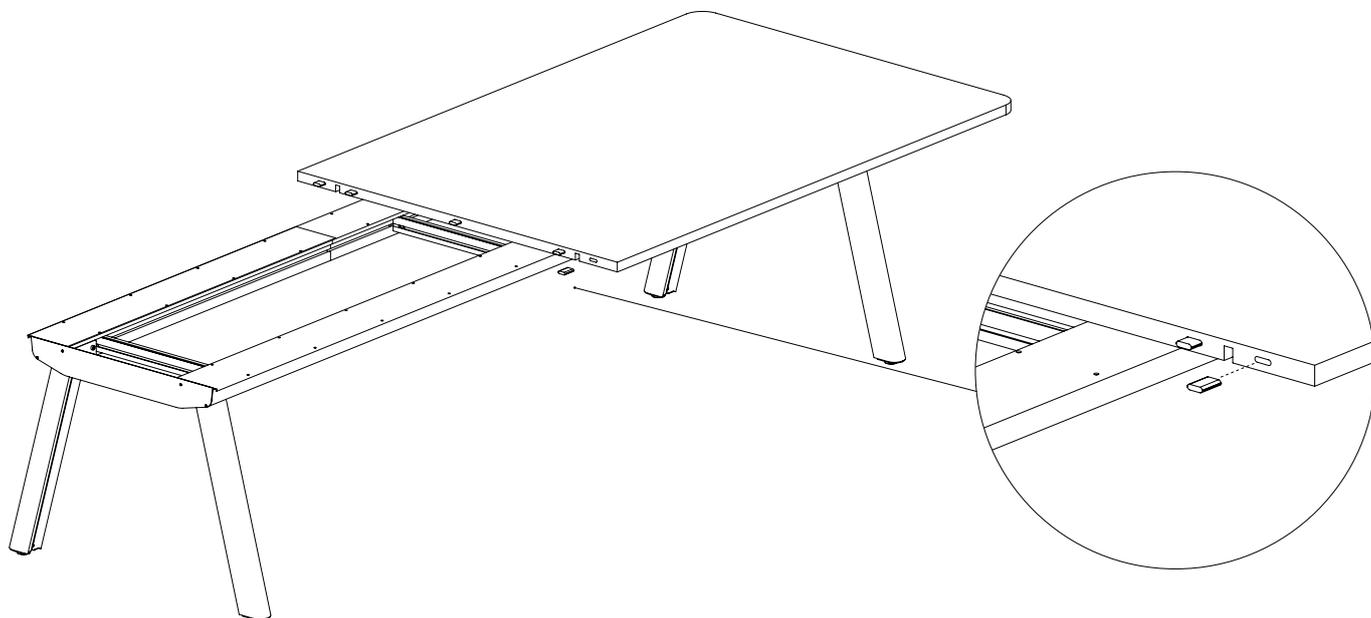


Use the self-tapping screws to mount the frame cover on both sides of the frame

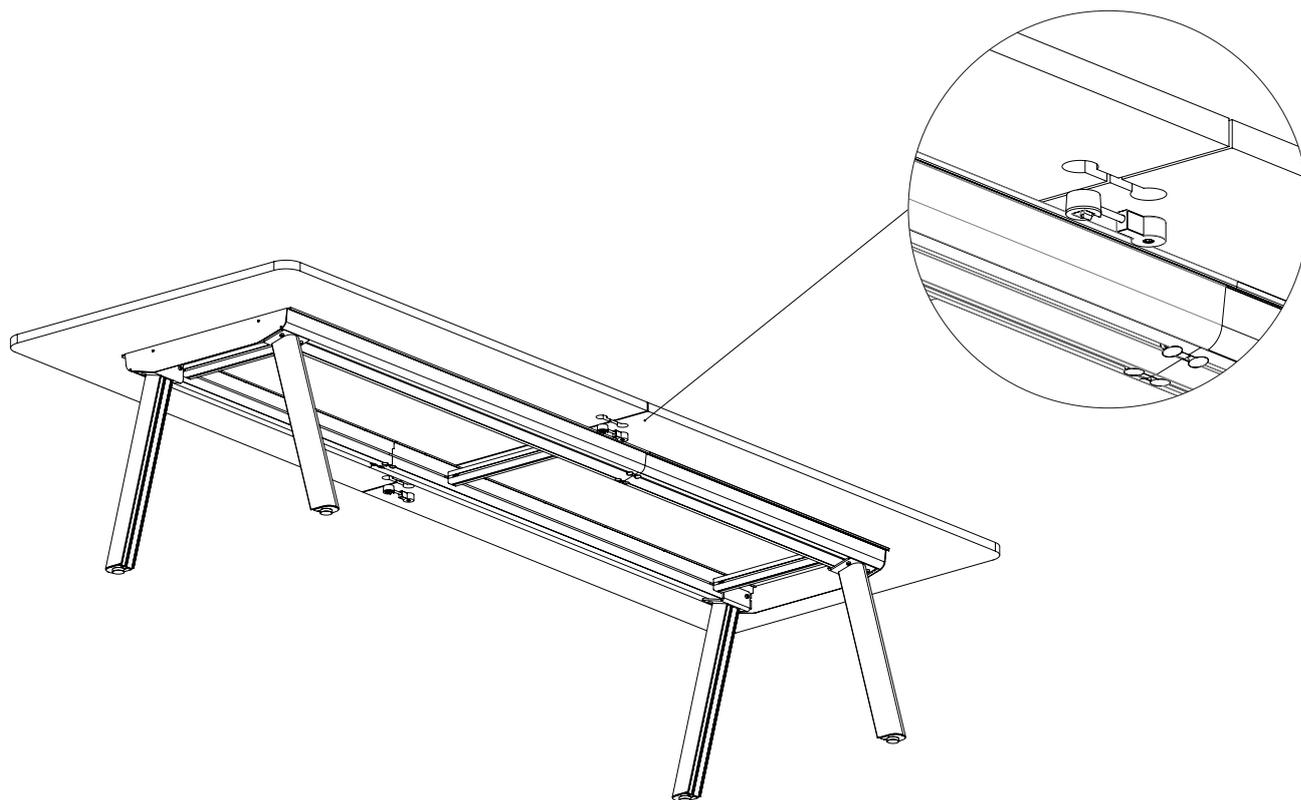


# Connecting tabletops

- 10 Place the domino's in one part of the tabletop and connect it with another part



11 Insert table connectors underneath the tabletop

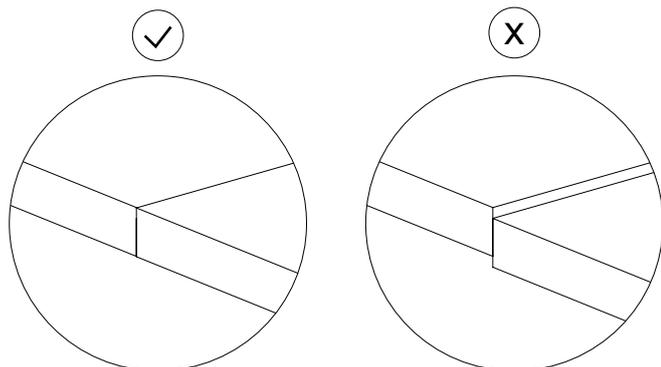


12 Align the tabletop parts

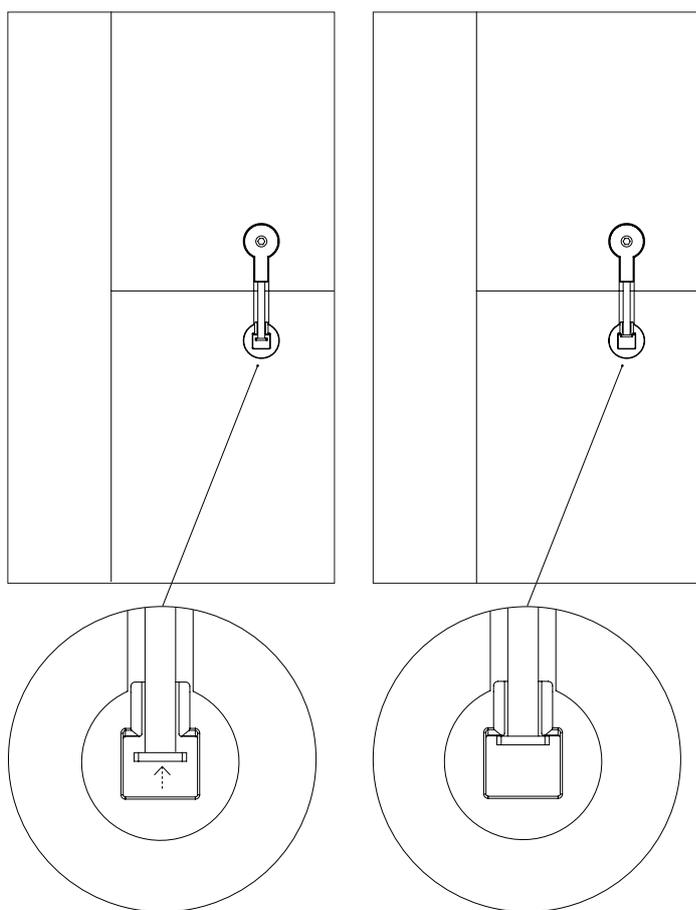


Make sure the tabletop parts align perfectly before tightening the tabletop connectors

Please, double check the tabletop alignment before proceeding to the next step



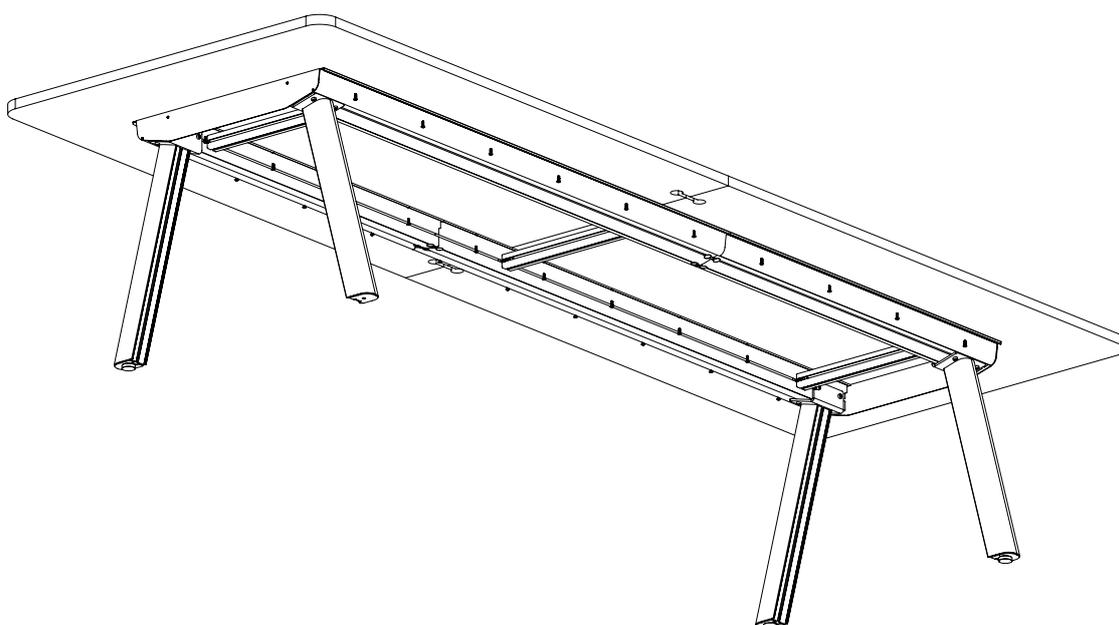
**13** Tighten the tabletop connectors



Tighten the tabletop connectors when both tabletops are perfectly aligned

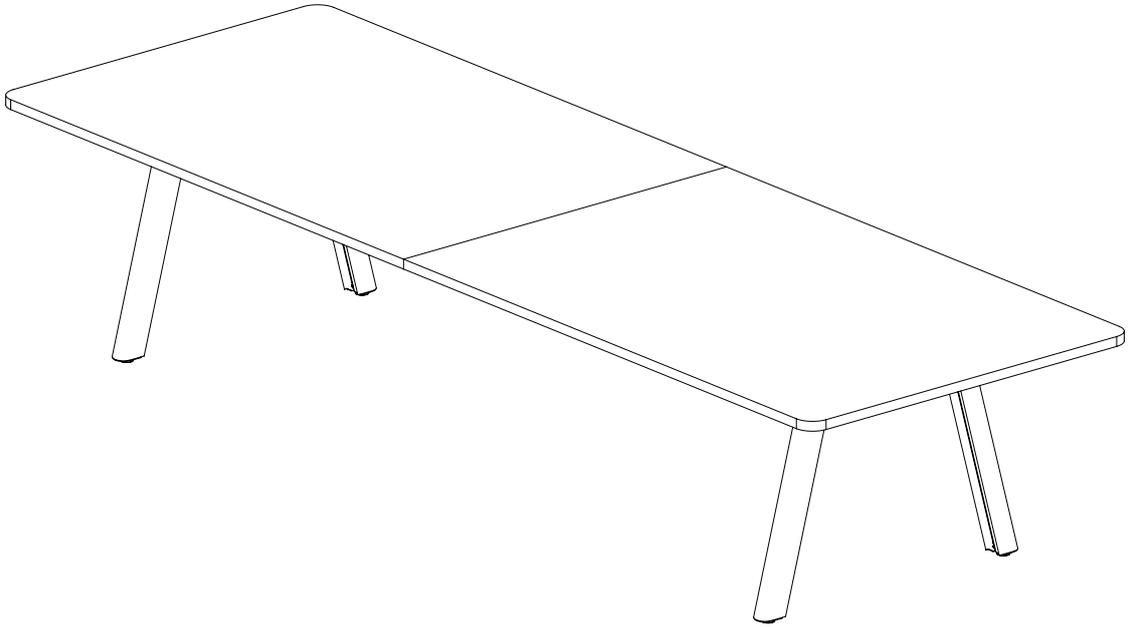
**14** Attach the tabletop to the frame

Fasten the tabletop to the frame with the tabletop screws M5X16



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15 You are all set!



# DeVorm

## We create interior products by today's standards.

De Vorm is established in a new era, we develop products by the standards of today. This means we produce efficiently, use the full lifecycle of products and eventually give them a new life.

Our emphasis lies on making a product that works, by setting a variety of conditions; it should be legible, accessible, but also environmental friendly and aesthetically perfectly in balance.

## We like a product because of its functionality.

A good product makes life easier — it should be developed for helping us function better throughout the day. We firmly believe that the beauty of a design lies in the sum of functions that makes it a complete product.

## We continuously raise the bar.

From the very first sketches we start combining and developing new techniques to find new possibilities to innovate. Our design process is infused with technical development; techniques result in aesthetic features and the other way round.