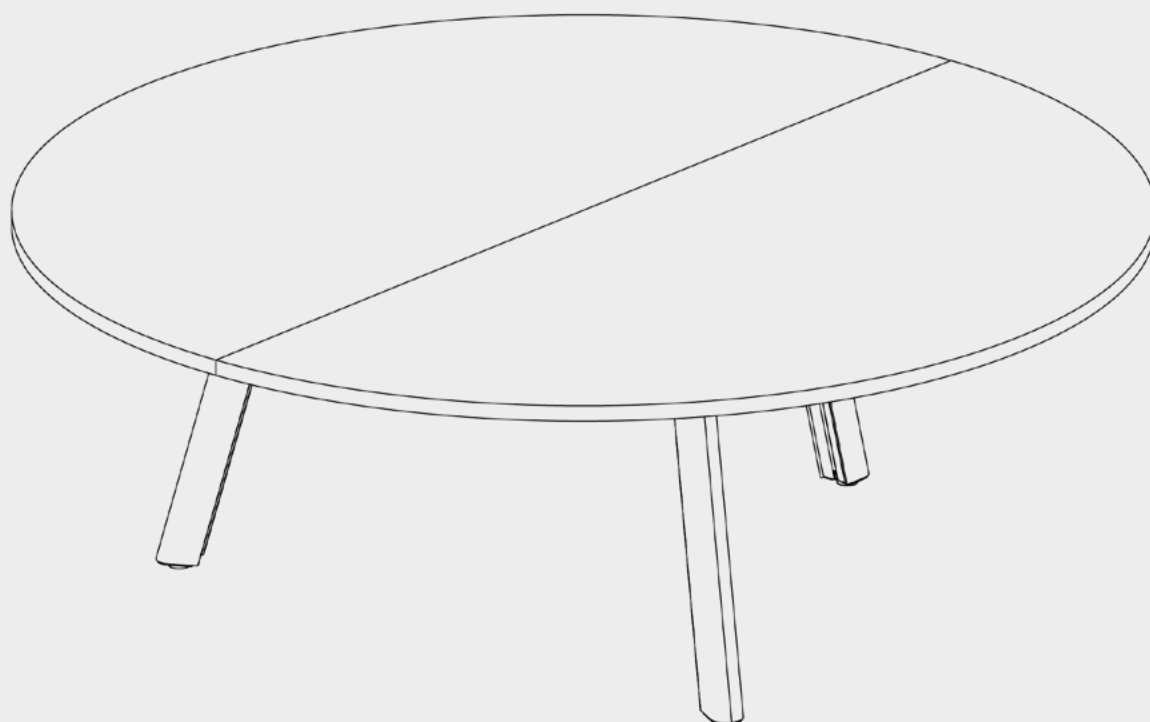


Big Round Modular Table System

Installation Guide



DeVorm

Mounting materials



Bolt M6x35
24x



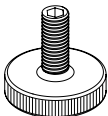
Screw M5x16
24x



Bolt M8x16
12x



Sliding nut M8
12x

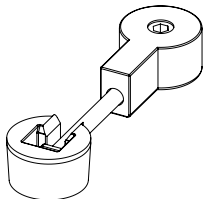


Adjustable feet
3x



Domino

Quantity depends
on table size



Tabletop
connector

Quantity depends
on table size

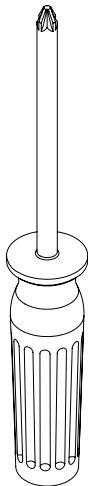
Tools



Allen key
BZK6



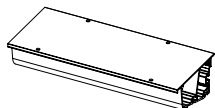
Allen key
BZK5



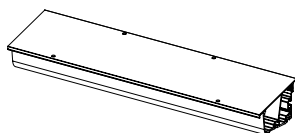
Screwdriver
PZ2

Frame parts

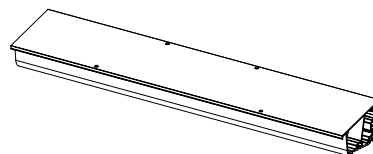
The size and amount of frame profiles depends on the chosen table size.



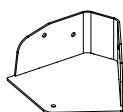
Frame profile
360mm



Frame profile
535mm



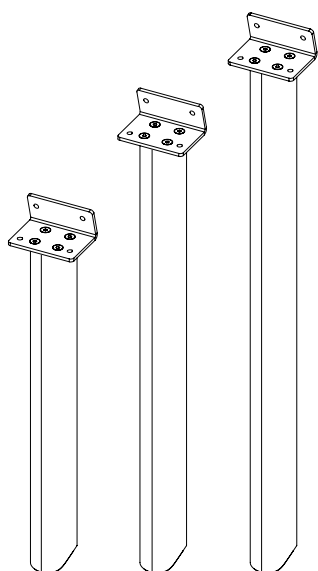
Frame profile
705mm



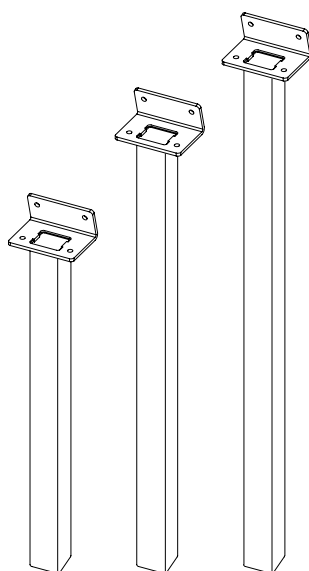
Corner piece
6x

Leg options

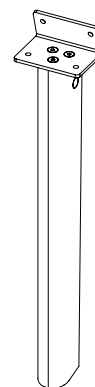
Legs are delivered according to the chosen type and height of the table.



Aluminium legs
Big Round 74
Big Round 95
Big Round 110
3x



Steel legs
Big Round 74
Big Round 95
Big Round 110
3x

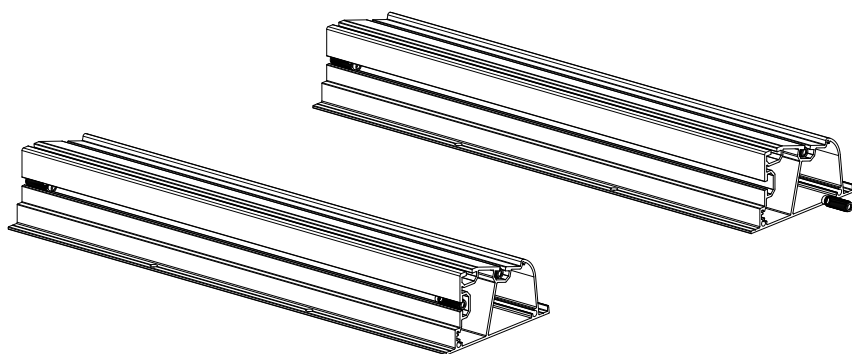


Wooden legs
Big Round 74
3x

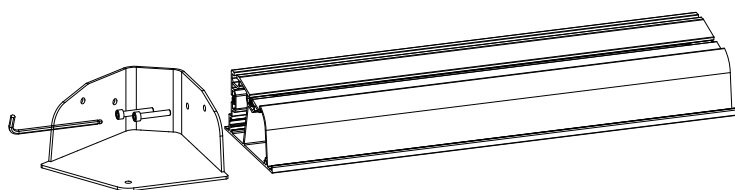
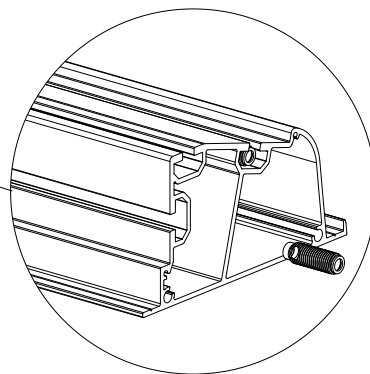
Assembling hexagon frame

! Make sure the surface you are working on is flat and use a protective blanket on the floor to prevent damage

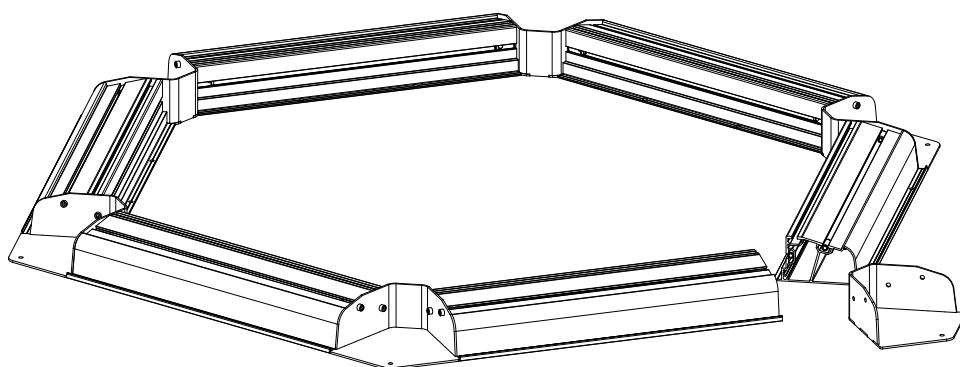
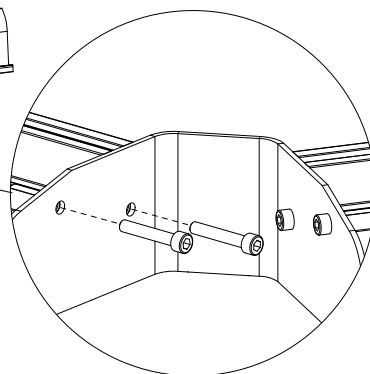
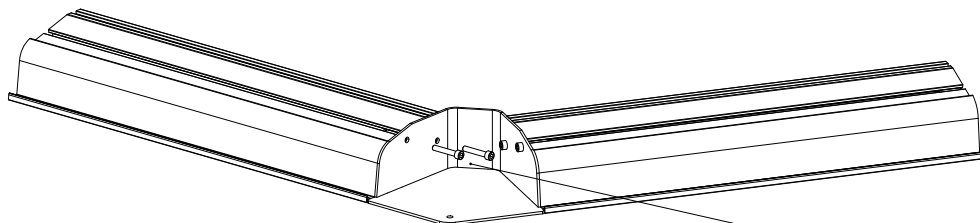
1 Connect frame profiles



All Big Round frame profiles come equipped with 4x M6 cutting sleeves



Connect two frame profiles with each other using the corner piece and M6x35 bolts

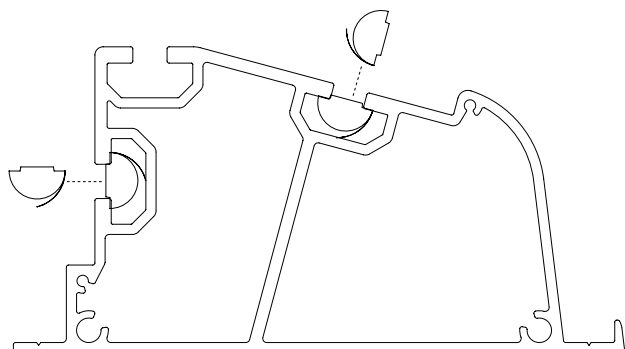
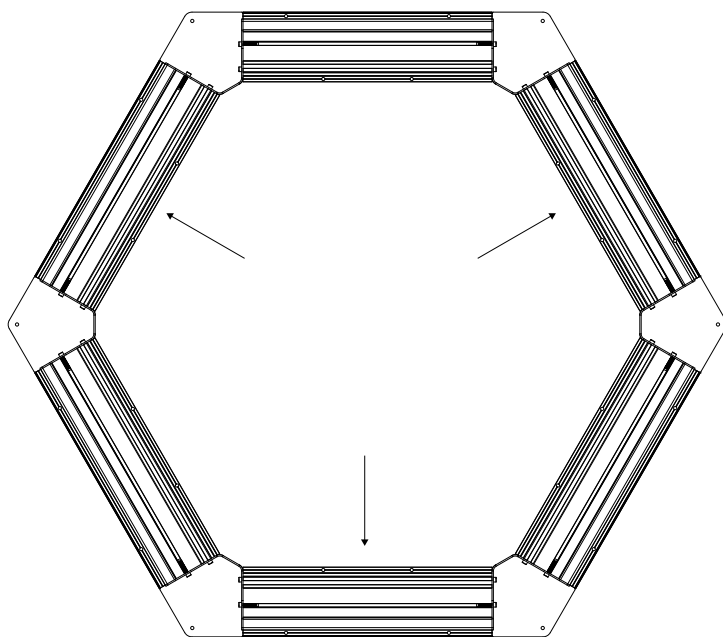
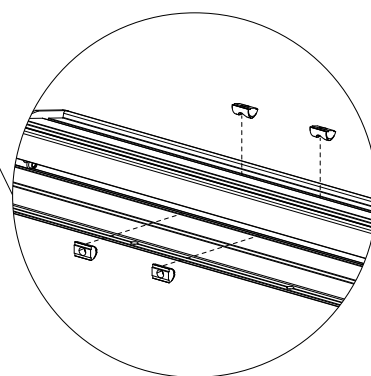
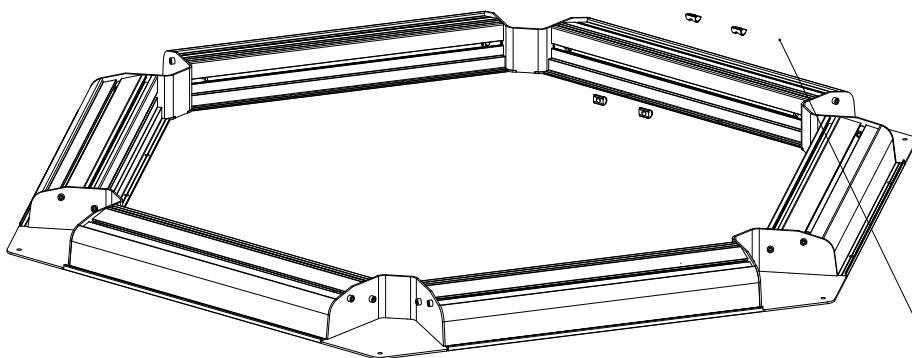


Repeat the previous step until the hexagon frame is complete

Assembling table legs

2 Insert sliding nuts

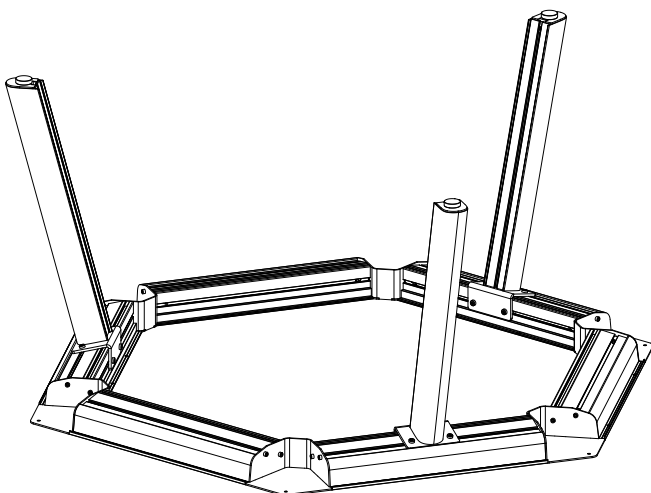
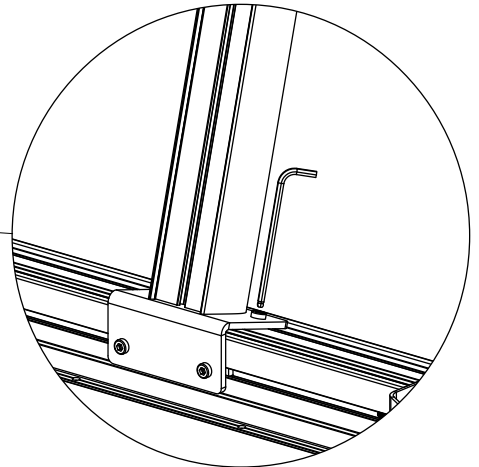
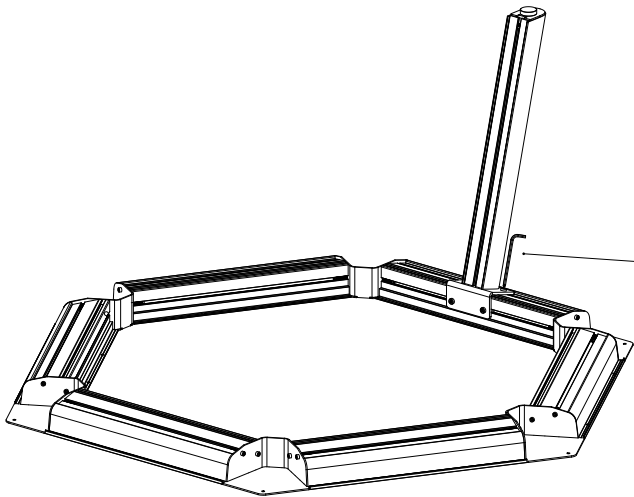
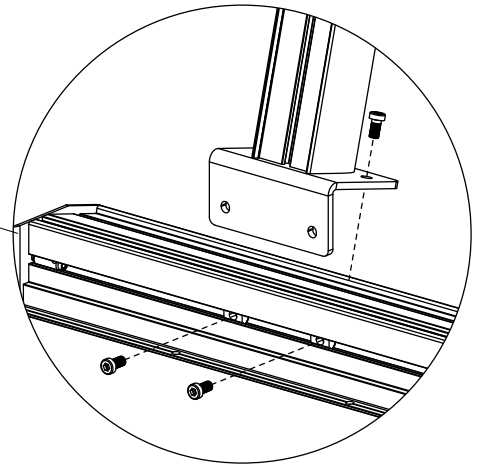
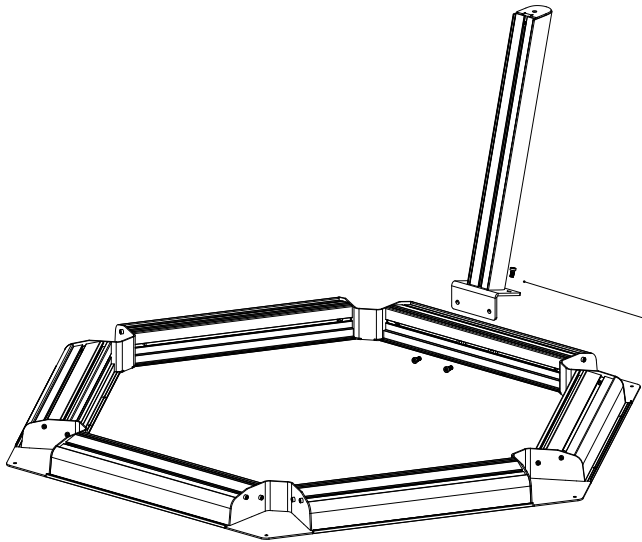
Insert the sliding nuts in three opposing profiles. Use 4 sliding nuts per frame profile



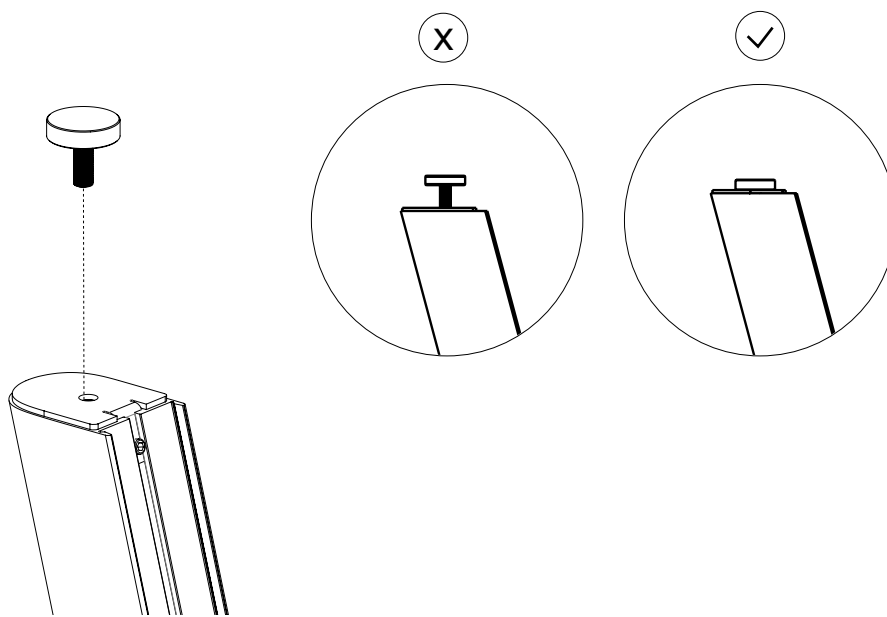
Make sure the sliding nuts go in the correct slots. Push in the sliding nut (spring side first) and rotate it 90° inside the slot

3 Connect legs to the frame

Connect the table legs to the frame with M8x6 bolts using the allen key



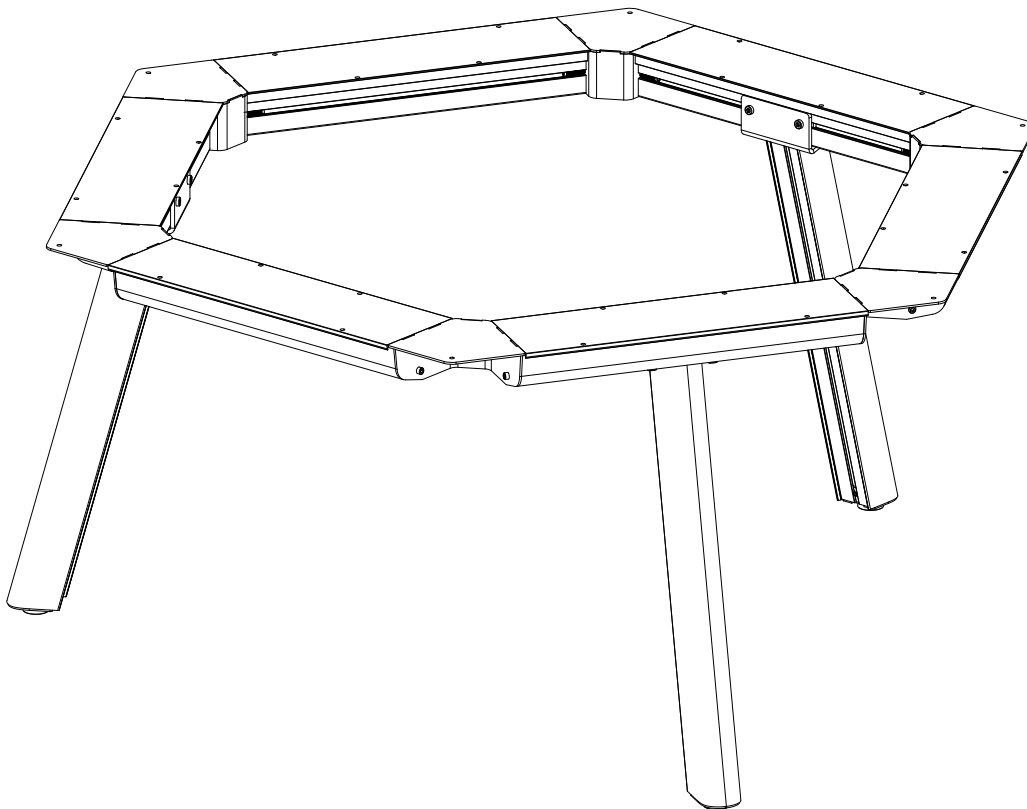
4 Attach adjustable feet



Please, take into account that adjustable feet are intended for levelling the tabletop and not for height adjustment

Screw the feet in properly to make sure the table is stable

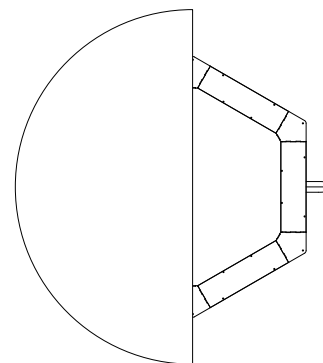
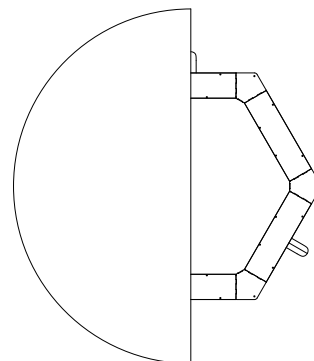
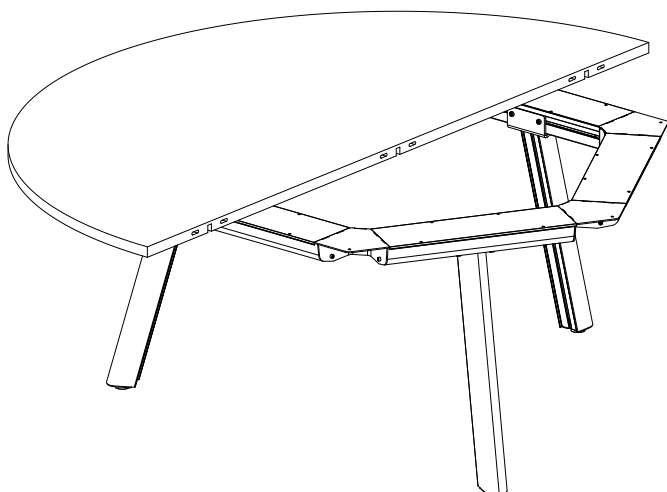
5 Place the frame on its legs



Connecting tabletops

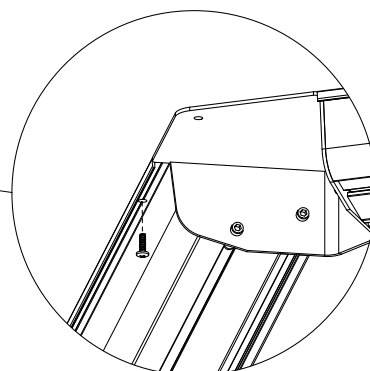
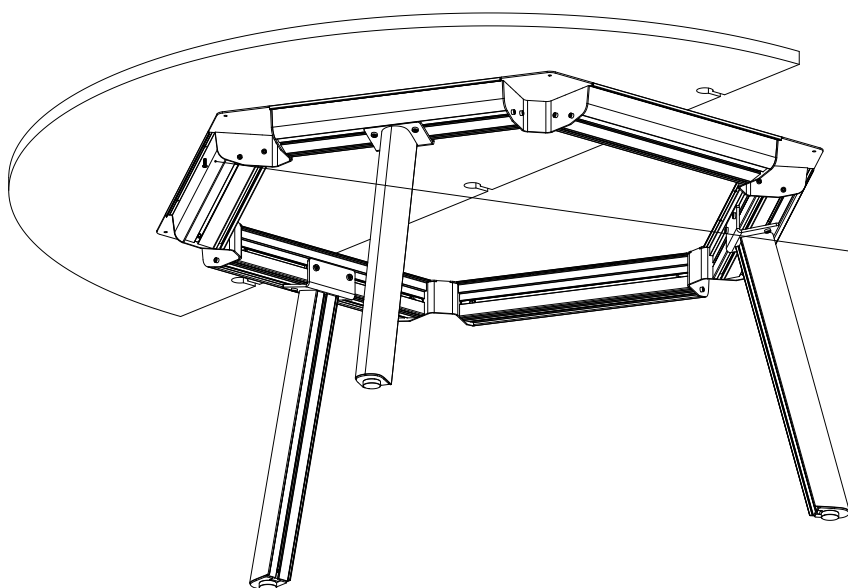
6 Place one part of the tabletop onto the frame

Make sure the tabletop is centered with the frame

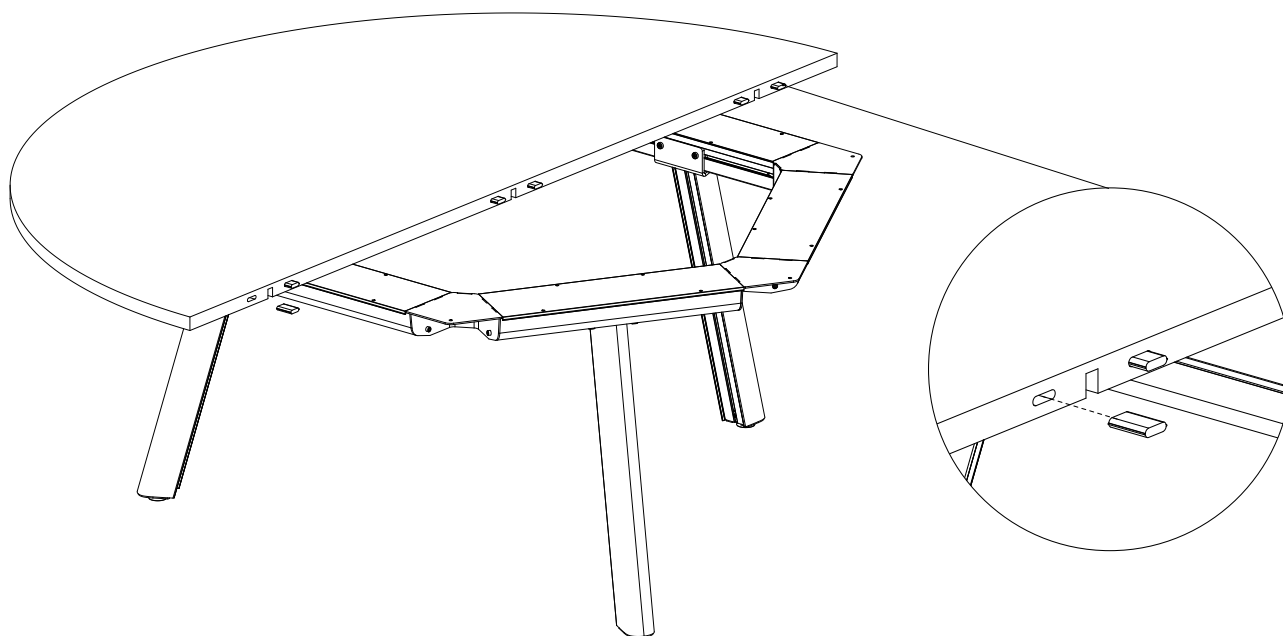


7 Fasten the tabletop using one screw

This prevents the tabletop from moving during further installation steps

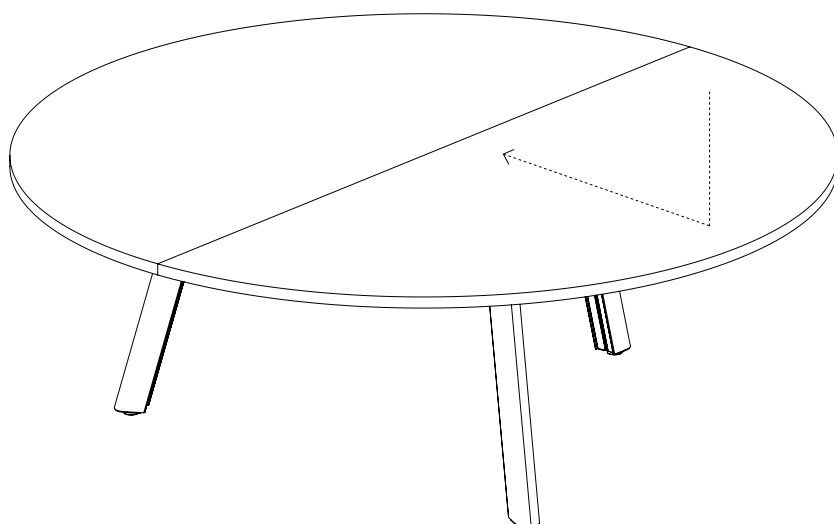


8 Place the domino's in the corresponding inserts

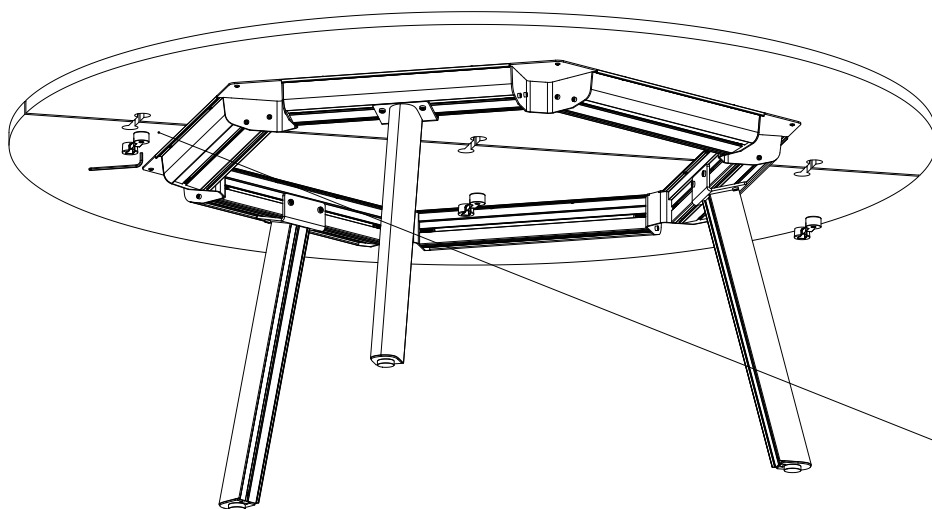


9 Connect the second tabletop part

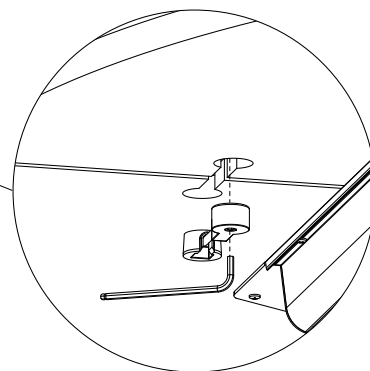
Put the second tabletop part onto the frame, align it and push the two sides together



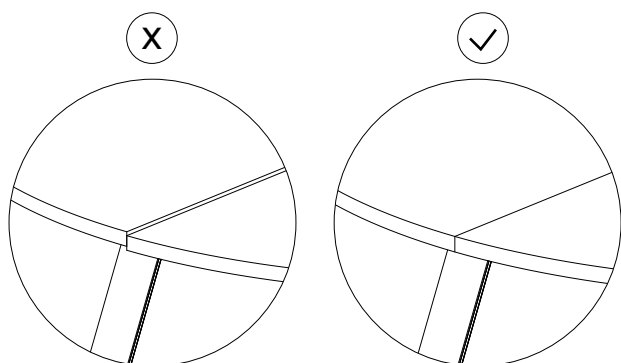
10 Insert table connectors underneath the tabletop



Make sure the table connectors are not too tight to be able to align the tabletops



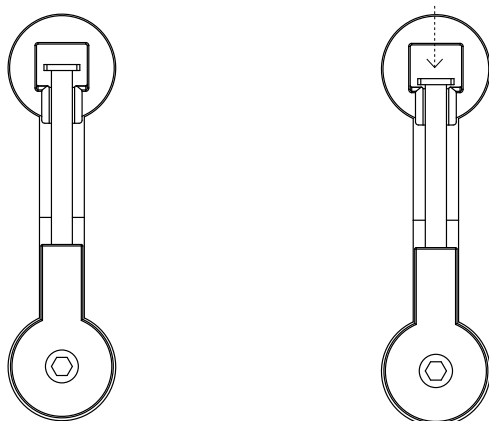
11 Align the tabletop parts



Make sure the tabletop parts align perfectly before tightening the tabletop connectors

Please, double check the tabletop alignment before proceeding to the next step

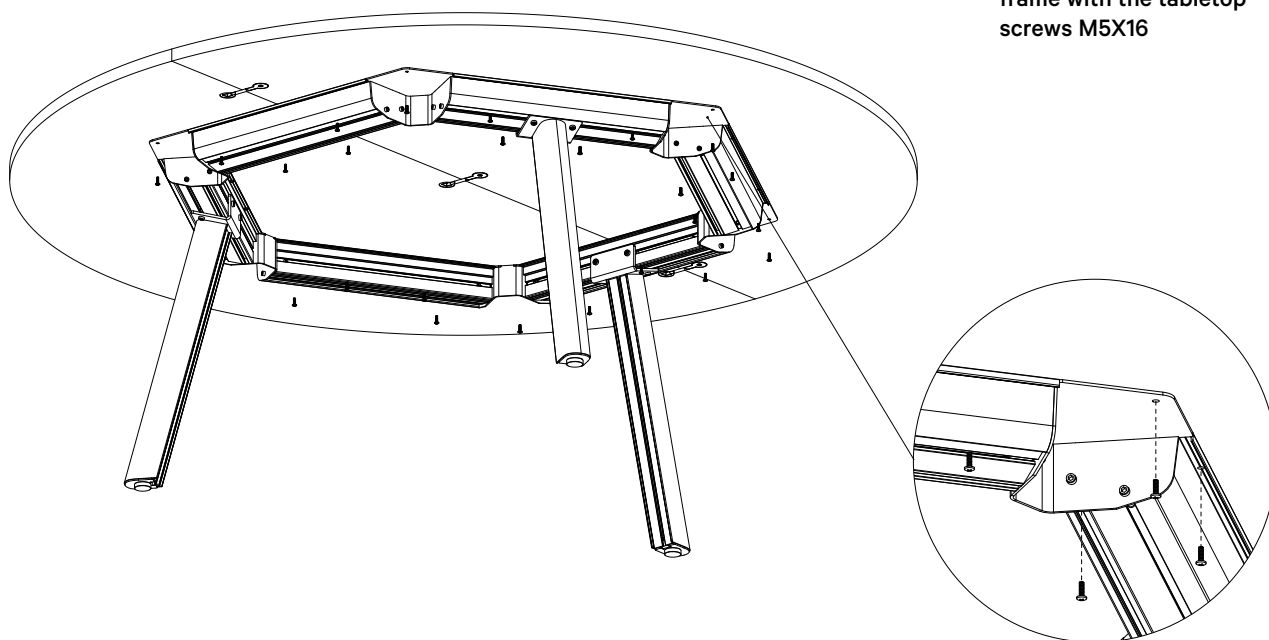
12 Tighten the tabletop connectors



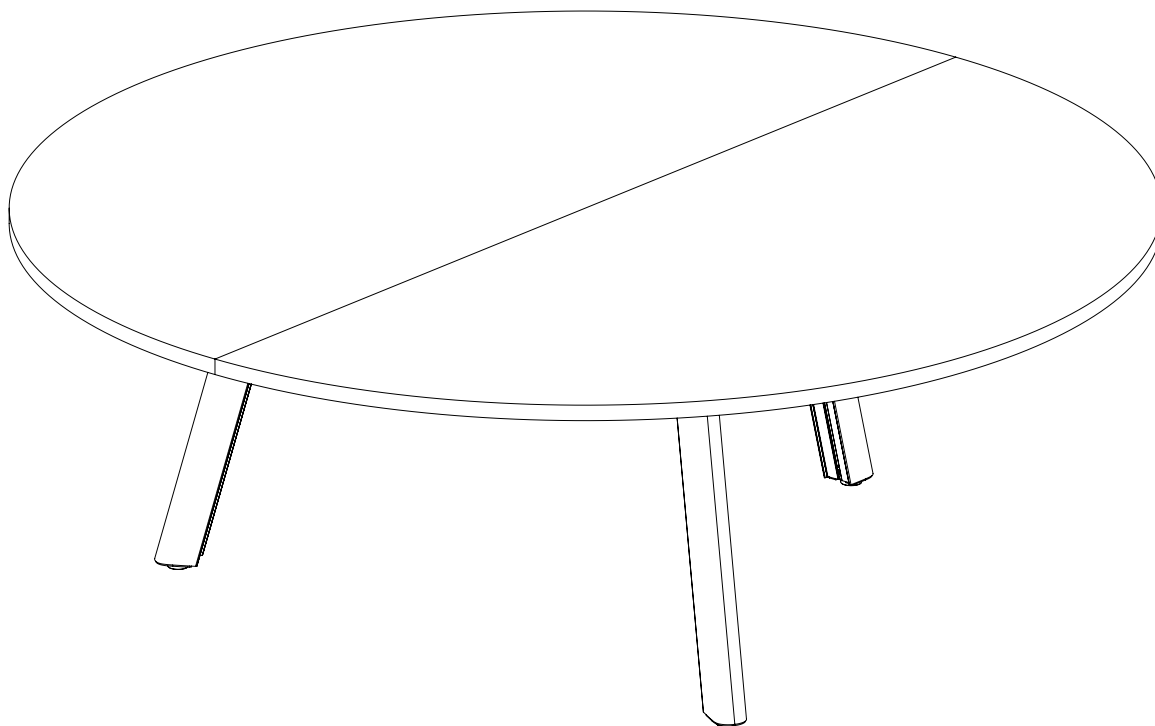
Tighten the tabletop connectors when both tabletops are perfectly aligned

13 Attach the tabletop to the frame

Fasten the tabletop to the frame with the tabletop screws M5X16



14 You are all set!



We create interior products by today's standards.

De Vorm is established in a new era, we develop products by the standards of today. This means we produce efficiently, use the full lifecycle of products and eventually give them a new life.

Our emphasis lies on making a product that works, by setting a variety of conditions; it should be legible, accessible, but also environmental friendly and aesthetically perfectly in balance.

We like a product because of its functionality.

A good product makes life easier — it should be developed for helping us function better throughout the day. We firmly believe that the beauty of a design lies in the sum of functions that makes it a complete product.

We continuously raise the bar.

From the very first sketches we start combining and developing new techniques to find new possibilities to innovate. Our design process is infused with technical development; techniques result in aesthetic features and the other way round.